

## PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1  
 Stylesheet Version v1.2

EPAS ID: PAT3438545

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT	
<b>NATURE OF CONVEYANCE:</b>	RELEASE OF SECURITY INTEREST	
<b>CONVEYING PARTY DATA</b>		
<b>Name</b>		<b>Execution Date</b>
FSJC VII, LLC		07/14/2015
<b>RECEIVING PARTY DATA</b>		
<b>Name:</b>	VARI-FORM, INC.	
<b>Street Address:</b>	780 WRIGHT STREET	
<b>City:</b>	STRATHROY	
<b>State/Country:</b>	CANADA	
<b>Postal Code:</b>	N7G 4K5	
<b>PROPERTY NUMBERS Total: 29</b>		
<b>Property Type</b>	<b>Number</b>	
Patent Number:	7462402	
Patent Number:	8662567	
Application Number:	12703828	
Patent Number:	8814523	
Patent Number:	6257035	
Patent Number:	5445002	
Patent Number:	5644829	
Patent Number:	5815901	
Patent Number:	6397449	
Patent Number:	6154944	
Patent Number:	RE33990	
Patent Number:	6276258	
Patent Number:	6067830	
Patent Number:	5235836	
Patent Number:	6279364	
Patent Number:	7484397	
Patent Number:	5357774	
Patent Number:	5511404	
Patent Number:	7287788	
Patent Number:	7441830	

PATENT

Property Type	Number
Patent Number:	7275785
Patent Number:	7441831
Patent Number:	7357448
Patent Number:	7975383
Patent Number:	8162388
Patent Number:	7543883
Patent Number:	7857377
Application Number:	12950507
Patent Number:	7847377

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<b>ATTORNEY DOCKET NUMBER:</b>	103528-010300
<b>NAME OF SUBMITTER:</b>	BETHANY A. STOKES
<b>SIGNATURE:</b>	/Bethany A. Stokes/
<b>DATE SIGNED:</b>	07/14/2015

#### Total Attachments: 4

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source=FSJC Czech IP Releases Vari-Form#page10.tif

## **RELEASE OF A SECURITY INTEREST -- PATENTS**

July 14, 2015

WHEREAS, pursuant to that certain Grant of a Security Interest -- Patents, dated as of June 22, 2011, recorded in the United States Patent and Trademark Office at (1) Reel 26572, Frame 174, (2) Reel 26620, Frame 553, (3) Reel 26795, Frame 494, and (4) Reel 28572, Frame 626, VARI-FORM, INC., a Canadian company ("Releasee"), granted to FSJC VII, LLC, as the Administrative Agent for itself and certain lenders ("Releasor"), a continuing security interest in all right, title and interest of the Releasee in, to and under the letter patents, design patents and utility patents listed on the attached Schedule A (the "Patents") and the applications and registrations thereof, and all proceeds thereof, including, without limitation, any and all causes of action which may exist by reason of infringement thereof and any and all damages arising from past, present and future violations thereof (with all of Releasee's rights listed above being collectively referred to as the "Collateral") to secure the payment, performance and observance of the Secured Obligations; and

WHEREAS, Releasee has requested and Releasor has agreed to provide a document suitable for recording in the United States Patent and Trademark Office evidencing and effecting the release, relinquishment and discharge of its security interest in the Collateral.

NOW, THEREFORE, in consideration of and in exchange for good and valuable consideration, Releasor hereby agrees as follows:

1. Defined Terms. All capitalized terms used but not otherwise defined herein have the meanings given to them in the Grant of a Security Interest – Patents.
2. Release of Security Interest. Releasor hereby, without any representation and warranty and without any recourse to Releasor, releases, relinquishes and discharges all of its security interest in the Collateral.

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FSJC VII, LLC, as Administrative Agent

By: \_\_\_\_\_

Name: Stephen J. Czech

Title: Executive Officer

## SCHEDULE A

<b>Title</b>	<b>Patent Number</b>	<b>Registration Date</b>	<b>Patent Application</b>	<b>Application Date</b>
Punch, Apparatus and Method for Forming opposing holes	7462402	12/09/2008	11/785950	04/23/2007
Vehicle Roof Support Pillar Assembly	8662567	3/4/2014	12/693914	01/26/2010
Method of Forming Hollow Body			12/703828	02/11/2010
Hydroformed Turbine Blades	8814523	8/26/2014	13/029958	02/17/2011
Compressive Hydroforming	6257035	7/10/2001	09/461189	12/15/1999
Fill and Pressurization Apparatus	5445002	8/29/1995	08/106751	8/16/1993
Method and Apparatus for Expansion Forming of Tubing	5644829	7/8/1997	08/567721	12/5/1995
Apparatus for Expansion Forming of Tubing	5815901	10/6/1998	08/808934	2/28/1997
Method and Apparatus for Expansion Forming of Tubing	6397449	6/4/2002	09/580419	5/30/2000
Method and Apparatus for Expansion Forming of Tubing	6154944	12/5/2000	09/119519	7/21/1998
Method of Forming Box-Like Frame Members	RE33990	7/14/1992	07/565806	5/15/1990
Pressure Activated Piston and Cylinder Unit for Use in a Die	6276258	8/21/2001	09/469468	12/22/1999
Process for Forming Openings in Tubular Members	6067830	5/30/2000	09/361998	7/28/1999
Seal Head for Tube Expansion Apparatus	5235836	8/17/1993	07/860553	3/30/1992
Sealing Method and Press Apparatus	6279364	8/28/2001	09/249764	2/16/1999
Punch, Apparatus and Method for Forming Opposing Holes in a Hollow Part, and a Part Formed Therefrom	7484397	2/3/2009	11/330197	1/12/2006
SEAL HEAD FOR TUBE EXPANSION APPARATUS	5357774	10/25/1994	08/106728	08/16/1993
SEAL HEAD FOR TUBE EXPANSION APPARATUS	5511404	04/30/1996	08/248828	05/24/1994

Patents and Applications co-owned by Ford Global Technologies, LLC and Vari-Form, Inc.

<b>Title</b>	<b>Application Number</b>	<b>File date</b>	<b>Patent Number</b>	<b>Issue Date</b>
Single Component Automotive Bumper And Lower Frame Rail	11/147961	6/8/2005	7287788	10/30/2007
Dual Tube Lower Frame Midrail Structure	11/147960	6/8/2005	7441830	10/28/2008
Rear Subframe Attachment Mount For Hydroformed Frame	11/148027	6/8/2005	7275785	10/2/2007
Method Of Manufacturing A Vehicle Frame Member With A Subframe Attachment Mount	11/838872	8/14/2007	7441831	10/28/2008
Unitary Hydroformed Roof Support Pillar	11/276276	2/22/2006	7357448	4/15/2008
Double Hydroformed Tube With Integral Reinforcement	11/495470	7/28/2006	7975383	7/12/2011
Multiple Tube Side Body Construction For Automobiles	11/480618	7/3/2006	8162388	4/24/2012
Roof Rail With Integrally Formed Pinched Flanges	11/548334	10/11/2006	7543883	6/9/2009
Tubular B-Pillar To Stamped Rocker Joint And Method of Assembling The Same	11/539766	10/9/2006	7857377	12/28/2012
Tubular B-Pillar To Stamped Rocker Joint And Method of Assembling The Same	12/950507	11/19/2010		
Semiconductor Device Including Semiconductor Chip with Two Pad Rows	11/528688	4/5/2007	7847377	12/7/2010