PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT		
NATURE OF CONVEYANCE:	ASSIGNMENT		

CONVEYING PARTY DATA

Name	Execution Date
RAYMOND J. DONAHUE	07/01/2015
STEVEN C. KNICKEL	07/06/2015
TERRANCE M. CLEARY	07/01/2015
KEVIN R. ANDERSON	07/01/2015
KEVIN R. MORASCH	07/02/2015
MARK R. WITZEL	07/06/2015

RECEIVING PARTY DATA

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Street Address:	1 NORTH FIELD COURT
City:	LAKE FOREST
State/Country:	ILLINOIS
Postal Code:	60045

PROPERTY NUMBERS Total: 1

Property Type	Number		
Application Number:	14793329		

CORRESPONDENCE DATA

Fax Number: (414)271-5770

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

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Email:chloem@andruslaw.comCorrespondent Name:PETER T HOLSENAddress Line 1:100 E WISCONSIN AVE

Address Line 2: SUITE 1100

Address Line 4: MILWAUKEE, WISCONSIN 53202

ATTORNEY DOCKET NUMBER:	1636-00853	
NAME OF SUBMITTER:	PETER T. HOLSEN	
SIGNATURE:	/peter t holsen/	
DATE SIGNED:	07/20/2015	

PATENT 503398492 REEL: 036131 FRAME: 0498

Total Attachments: 4

source=2015-07-20_M10478D_1636-00853_Executed_Assignment#page1.tif source=2015-07-20_M10478D_1636-00853_Executed_Assignment#page2.tif source=2015-07-20_M10478D_1636-00853_Executed_Assignment#page3.tif source=2015-07-20_M10478D_1636-00853_Executed_Assignment#page4.tif

PATENT REEL: 036131 FRAME: 0499

ASSIGNMENT

I, identified below as "Inventor", have made certain new and useful improvements in an invention ("Invention"), as set forth in an application for United States Letters Patent executed or about to be executed by me or otherwise in which I am an inventor and bearing the following title and Attorney Docket No. and for which the Attorney of record is hereby authorized to insert the serial number and filing date when ascribed:

Title: METHOD AND APPARATUS FOR AVOIDING EROSION IN A HIGH PRESSURE DIE CASTING SHOT SLEEVE FOR USE WITH LOW IRON ALUMINUM SILICON ALLOYS

Application Number: 14/793,329

Filing Date: July 7, 2015

Atty. Docket No. 1636-00853

Customer No. 11787

For good and valuable consideration, I do hereby sell, assign, and transfer to Brunswick Corporation ("Assignee"), a Delaware corporation, located and doing business at One North Field Court, Lake Forest, Illinois 60045, and to its legal representatives, successors, and assigns, my entire right, title, and interest in and to the Invention and to all United States and foreign patent applications any of whose claims cover all or part of the Invention together with the right of priority thereto, to any prior or provisional application, including any application from which priority is claimed and the right of priority thereto, together with all patents resulting from such applications including any continuations, divisions, reissues, re-examinations and extensions thereof and any applications claiming priority therefrom. Assignee shall hold such right, title, and interest as fully and completely as such right, title and interest would have been held by me had this assignment and sale not been made.

I agree, upon Assignee's request, to execute or assent to such United States and foreign patent applications and to execute all separate assignments and other legal documents that Assignee may find necessary or desirable in its exercise of the right, title, and interest assigned above. I also agree to communicate to Assignee any facts relating to the Invention or to any of the patent applications or patents contemplated above that may be useful to Assignee and to testify as to such facts in any interferences or in litigation, if requested to do so. I shall do all these things without additional compensation but at no expense to me.

I hereby request the Commissioner of Patents to issue to Assignee, as the owner of my entire right, title, and interest therein, any Letters Patent of the United States that may be issued for the Invention.

Inventor: Raymond & Don	Date: JULY1, 2015
(Signature)	
Name typed or printed: Address: Raymond J. Dona N7818 Ledgevies Fond du Lac, WI	v Springs Drive
State of <u>Wisconsin</u>) County of <u>Fo</u> nd du Lac	
County of Fould du Lac) ss	
On thisday of	2015, before me personally appeared said Raymond J. uted the above instrument and acknowledged to me that he or she is set forth.
SEAL	Theresa Usoduff
Ţ Ţ	Notary Public My Commission expires: <u>72-23-2018</u>

Title: METHOD AND APPARATUS FOR AVOIDING EROSION IN A HIGH PRESSURE DIE CASTING SHOT SLEEVE FOR USE WITH LOW IRON ALUMINUM SILICON ALLOYS

Application Number: 14/793,329

Filing Date: July 7, 2015

Inventor: (Signat	Krickel Date: 7/6/15	
Name typed or printed: Address:	Steven C. Knickel 322 N. Fond du Lac Avenue Campbellsport, W1 53010	
State of Wisconsin County of Fond du L) ss _a)	
On this day of known to me to be the person we the same for the uses and purpose		æl, ted
SEAL	Notary Public My Commission expires: $023-28$	
Inventor: <u>Tevan</u> (Signat	ng M. Cleans Date: 1 guly 2015 ture)	
Name typed or printed: Address:	Terrance M. Cleary N8878 Mallard Lane Fond du Lac, WI 54935	
State of <u>Wisansin</u> County of Foud du L		
County of FOUL du L) ss 	
On this day of known to me to be the person verthe same for the uses and purpose		ry, ted
SEAL	Notary Public My Commission expires: 023-2018	

Atty. Docket No. 1636-00853

Customer No. 11787

Title: METHOD AND APPARATUS FOR AVOIDING EROSION IN A HIGH PRESSURE DIE CASTING SHOT SLEEVE FOR USE WITH LOW IRON ALUMINUM SILICON ALLOYS

Filing Date: July 7, 2015

Application Number: 14/793,329

		ŕ	, ,	Customer No. 11787
Inventor: (Signate	<i>L</i> , <i>Q</i> .	devor	Date: _\$	J-G-1, 2015
Name typed or printed: Address:	Kevin R. Ander 1026 New Have Fond du Lac. W	n Avenue		A.
State of <u>Wisconsin</u> County of FML du La) ss ()			
On this day of known to me to be the person w the same for the uses and purpos	ho executed the es therein set for	above instrume th.	nt and ackno	lly appeared said Kevin R. Anderson owledged to me that he or she executed
SEAL		Notary Public	Mula	Usoduff 02-23-2018
Inventor: Kan	L Mool		Date:	7/2/5
Name typed or printed: Address:	Kevin R. Moras 433 South Coun Fond du Lac, W	try Lane	•••••	
State of <u>W/Scows/W</u> County of <u>Fond do Lac</u>) ss)			
On this <u> </u>	ho executed the	above instrume	me persona	lly appeared said Kevin R. Morasch owledged to me that he or she executed
SEAL		Notary Bullic My Commissio		1-3/40

Atty. Docket No. 1636-00853

Title: METHOD AND APPARATUS FOR AVOIDING EROSION IN A HIGH PRESSURE DIE CASTING SHOT SLEEVE FOR USE WITH LOW IRON ALUMINUM SILICON ALLOYS

Application Number:	14/793,329	Filing Date:	July 7, 2015	Atty. Docket No. 1636-00853 Customer No. 11787
Inventor:	M n. N	val	Date: 7	-6-2015
(S	ignature)	L		
Name typed or printed: Address:	Mark R. Witze 1810 Delafiek Waukesha, W	l Street		
State of 1014'0000	\			
County of Walley	Ka			
known to me to be the per	son who executed th	e above instru		ly appeared said Mark R. Witzel ledged to me that he or she executed
the same for the uses and p	urposes therein set fo	orth.	i a f	13
SEAL		W.C	MUA U I	4WIO
		Notary Pub	(3, 1)	in the local
		My Commi	ssion expires:	12/9/2017