PATENT ASSIGNMENT COVER SHEET

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF SECURITY INTEREST
SEQUENCE:	1

CONVEYING PARTY DATA

Name	Execution Date
NORTH SHORE COMMUNITY BANK & TRUST COMPANY	08/18/2015

RECEIVING PARTY DATA

Name:	IMPERIAL ALLOYS CORP.
Street Address:	1031 E. 103RD STREET
City:	CHICAGO
State/Country:	ILLINOIS
Postal Code:	60628

PROPERTY NUMBERS Total: 2

Property Type	Number
Patent Number:	6569268
Patent Number:	6863748

CORRESPONDENCE DATA

Fax Number: (312)609-5005

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Phone: 312-609-7943
Email: skowalski@vedderprice.com
Correspondent Name: SYLVIA KOWALSKI
Address Line 1:   222 NORTH LASALLE STREET - 24TH FLOOR
Address Line 4:   CHICAGO, ILLINOIS 60601

ATTORNEY DOCKET NUMBER:	40870.00.0167 - HESLA
NAME OF SUBMITTER:	SYLVIA KOWALSKI
SIGNATURE:	/Sylvia Kowalski/
DATE SIGNED:	08/20/2015

Total Attachments: 3
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source=21.c. Release of Security Interest in Patents#page3.tif

RELEASE OF SECURITY INTEREST IN PATENTS

This Release of Security Interest in Trademarks and Licenses is made as of August 18, 2015, by NORTH SHORE COMMUNITY BANK & TRUST COMPANY (the "Secured Party").

WHEREAS, IMPERIAL ALLOYS CORP., an Illinois corporation, (the "Company"), owns or otherwise holds certain rights, titles and/or interests in and to the patents on Schedule A attached hereto ("Listed Patents"), which patents are registered or applied for with the United States Patent and Trademark Office (the "Office"); and

WHEREAS, the Company has granted to the Secured Party a security interest in and lien upon certain patents, applications for patents and related rights, all as may be described in that certain Patent Security Agreement dated as of July 26, 2012 and recorded on September 25, 2012 with the Office at Reel 029033, Frame 0328 ("Patent Security Agreement"); and

WHEREAS, the Secured Party has at the Company's request agreed to release its security interest in all of the Company's patents and patent applications, including the Listed Patents, together with the goodwill of the business symbolized thereby;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the Secured Party hereby releases its security interest in all of the Company's patents and patent applications, including the Listed Patents, and to any other rights or interests it may have arising out of or in connection with the Patent Security Agreement.

The Secured Party hereby authorizes and requests that the Commissioner for Patents and Trademarks record this Release.
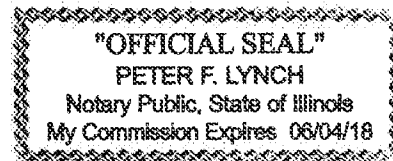
NORTH SHORE COMMUNITY BANK
& TRUST COMPANY

By:

Name:

Title:

STATE OF _IL_)
) ss.:
COUNTY OF _Cook_)

On the 14 day of August 2015, before me personally came _Kam Kniss_, to me known, who being by me duly sworn, did depose and say, that he is the _VP_ of North Shore Community Bank & Trust and that the foregoing instrument was signed on behalf of such corporation by order of said entity.

Notary Public

"OFFICIAL SEAL"
PETER F. LYNCH
Notary Public, State of Illinois
My Commission Expires 06/04/18

CHICAGO/#2740415.2

SCHEDULE A
TO
RELEASE OF SECURITY INTEREST IN PATENTS

Patent No.	Issue Date	Title	Inventor(s)	Owner
6,569,268	05/27/2003	PROCESS AND ALLOY FOR DECORATIVE GALVANIZING OF STEEL	John Zervoudis; Victor M. Duarte; Graham W. Poag	IMPERIAL ALLOYS CORP.
6,863,748	03/08/2005	PROCESS AND ALLOY FOR DECORATIVE GALVANIZING OF STEEL	John Zervoudis; Victor M. Duarte; Graham W. Poag	IMPERIAL ALLOYS CORP.