503557814 11/06/2015

PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
UWE SCHNEIDER	10/23/2015
PABLO IBARRARAZO	10/26/2015
KLAUS EIMANN	10/26/2015
MICHAEL JOSEPH PAGE	10/26/2015
BRADLEY EDWARD WALSH	10/23/2015

RECEIVING PARTY DATA

Name:	THE PROCTER & GAMBLE COMPANY
Street Address:	ATTENTION: CHIEF PATENT COUNSEL
Internal Address:	ONE PROCTER & GAMBLE PLAZA
City:	CINCINNATI
State/Country:	OHIO
Postal Code:	45202

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	14934197

CORRESPONDENCE DATA

Fax Number:

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Email: decristofaro.sm@pg.com

Correspondent Name: THE PROCTER & GAMBLE PLAZA

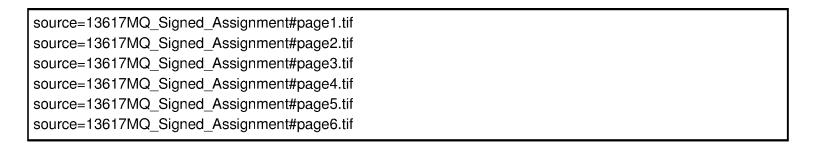
Address Line 1: ONE PROCTER & GAMBLE PLAZA

Address Line 2: 8TH FLOOR IP DIVISION CENTRAL BLDG

Address Line 4: CINCINNATI, OHIO 45202

ATTORNEY DOCKET NUMBER:	13617MQ
NAME OF SUBMITTER:	SARAH M. DECRISTOFARO
SIGNATURE:	/Sarah M DeCristofaro/
DATE SIGNED:	11/06/2015

Total Attachments: 6



GLOBAL GENERAL ASSIGNMENT

WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made certain invention(s), as set forth in a patent application (including industrial designs and utility models), whether claimed or unclaimed, entitled Process and Apparatus for Manufacturing an Absorbent Article Using a Laser Source, Attorney's Docket No. 13617MQ and filed in the United States Patent Office as Serial Number 14/934,197, on November 6, 2015 and/or the corresponding application filed in the PCT as Serial Number _______, on _______, on ________, (I/we grant the hereinafter named assignee and/or any person authorized thereby, the power to insert in this document, the Serial Number and filing date of each application identified above when ascertained.)

Uwe SCHNEIDER of One Procter & Gamble Plaza, Cincinnati, Ohio 45202, US; Pablo IBARRARAZO of One Procter & Gamble Plaza, Cincinnati, Ohio 45202, US; Klaus EIMANN of Baumhofstraße 40, 97828 Marktheidenfeld Germany; Michael Joseph PAGE of One Procter & Gamble Plaza, Cincinnati, Ohio 45202, US; and Bradley Edward WALSH of One Procter & Gamble Plaza, Cincinnati, Ohio 45202, US.

I/We made said invention(s) set forth in said patent application while employed by, or otherwise under an obligation to assign said invention(s) to The Procter & Gamble Company or one of its Affiliates, and acknowledge my/our obligation at the time the invention(s) was made to assign said invention(s) to The Procter & Gamble Company or the Affiliate, respectively. Pursuant to said obligation (and in the case of employment by or obligation to the Affiliate, at the request of the Affiliate), and/or for valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I/we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, all right, title, and interest, in the United States and throughout the world, in, to and under said invention(s) and all patents, patent applications, patent rights, and inventor's certificates thereof, therefore, and therein, including without limitation said application, all divisions and continuations thereof, all patents which may be granted thereon, all reissues and extensions thereof, all patents which may be granted for said invention(s) by states or nations other than the United States, or by other authority, entity, or organization, and all applications therefore (including the right to claim priority of the filing date of said application in the United States and/or under international conventions), as fully and completely as the same would have been held by me/us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. I/We further agree upon request, without additional compensation but at no expense to me/us, to execute or assent to any and all applications for said invention(s), and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

I/We request and authorize the Commissioner of Patents and Trademarks and/or appropriately empowered officials of foreign countries to issue any and all Patent(s) and/or letters patent(s) which may be granted for said invention(s) herein assigned and as set forth in U. S. Application Serial Number 14/934,197 to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said Patent(s).

This GLOBAL GENERAL ASSIGNMENT is effective as of the earlier of 1) the date of execution shown below, or 2) the filing date of the first-filed of said patent application(s).

Signed: Uwe SCHNEIDER	<u>23 007 2005</u> Date
STATEMENT OF WITNESS: I, Nide Goth (name of witness) see Uwe SCHNEIDER duly sign and execute the conscientiously believing it to be true and knowing that under oath or affirmation, and with the knowledge that k be punishable by law. Nicholas Goth Witness printed name	it is of the same force and effect as if made
Signed: Table I bands Pablo IBARRARAZO STATEMENT OF WITNESS: I, Nice Gold (name of witness) see Pablo IBARRARAZO duly sign and execute the conscientiously believing it to be true and knowing that under oath or affirmation, and with the knowledge that k be punishable by law. Nicholas Gydk Witness printed name	it is of the same force and effect as if made
Signed: Klaus EIMANN STATEMENT OF WITNESS: I,	it is of the same force and effect as if made
Witness printed name	Witness signature

Signed: Fage Michael Joseph PAGE	10/26/2015 Date
STATEMENT OF WITNESS: I, Susanne Page (name of witness) see Michael Joseph PAGE duly sign and execute the conscientiously believing it to be true and knowing that under oath or affirmation, and with the knowledge that knowledge unishable by law.	it is of the same force and effect as if made
Susanne Page Witness printed name	Sisture Holl Witness signature
Signed: Bradley Edward WALSH STATEMENT OF WITNESS:	October 23 2015 Date
I, ANTHONY (AERC (name of witness), see Bradley Edward WALSH duly sign and execute the conscientiously believing it to be true and knowing that under oath or affirmation, and with the knowledge that know punishable by law. ANTHONY CLERC Witness printed name	ne above assignment. I make this Statement it is of the same force and effect as if made

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WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made certain invention(s), as set forth in a patent application (including industrial designs and utility models), whether claimed or unclaimed, entitled Process and Apparatus for Manufacturing an Absorbent Article Using a Laser Source, Attorney's Docket No. 13617MQ and filed in the United States Patent Office as Serial Number 14/934,197, on November 6, 2015 and/or the corresponding application filed in the PCT as Serial Number _______, on _______, on ________, (I/we grant the hereinafter named assignee and/or any person authorized thereby, the power to insert in this document, the Serial Number and filing date of each application identified above when ascertained.)

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I/We request and authorize the Commissioner of Patents and Trademarks and/or appropriately empowered officials of foreign countries to issue any and all Patent(s) and/or letters patent(s) which may be granted for said invention(s) herein assigned and as set forth in U. S. Application Serial Number 14/934,197 to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said Patent(s).

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Signed:	
Uwe SCHNEIDER	Date
STATEMENT OF WITNESS:	
Ī	(name of witness) dealers that I was a second to the second
see Uwe SCHNEIDER duly sign conscientiously believing it to be true	(name of witness), declare that I was personally present and did and execute the above assignment. I make this Statement as and knowing that it is of the same force and effect as if made the knowledge that knowingly making false statements herein may
Witness printed name	Witness signature
Signed: Pablo IBARRARAZO	 Date
STATEMENT OF WITNESS:	
see Pablo IBARRARAZO duly sig conscientiously believing it to be tru	(name of witness), declare that I was personally present and did gn and execute the above assignment. I make this Statement the and knowing that it is of the same force and effect as if made the knowledge that knowingly making false statements herein may
Witness printed name	Witness signature
Signed: Klaus ÉIMANN	Oct 26 th 15
STATEMENT OF WITNESS:	
see Klaus EIMANN duly sign a conscientiously believing it to be true	(name of witness), declare that I was personally present and did and execute the above assignment. I make this Statement e and knowing that it is of the same force and effect as if made the knowledge that knowingly making false statements herein may
Thilo Leineiste	
Witness printed name	Witness signature
winess prince name	w uness signature .

Signed:	
Michael Joseph PAGE	Date
STATEMENT OF WITNESS:	
see Michael Joseph PAGE duly conscientiously believing it to be	(name of witness), declare that I was personally present and did sign and execute the above assignment. I make this Statement true and knowing that it is of the same force and effect as if made h the knowledge that knowingly making false statements herein may
Witness printed name	Witness signature
Signed: Bradley Edward WALSH	
STATEMENT OF WITNESS:	
see Bradley Edward WALSH du conscientiously believing it to be	(name of witness), declare that I was personally present and did ly sign and execute the above assignment. I make this Statement true and knowing that it is of the same force and effect as if made h the knowledge that knowingly making false statements herein may
Witness printed name	Witness signature

RECORDED: 11/06/2015