

PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF SECURITY INTEREST
CONVEYING PARTY DATA	
Name	Execution Date
BMO HARRIS BANK, N.A. SUCCESSOR-BY-MERGER TO M&I MARSHALL & ILSLEY BANK	11/12/2015
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State/Country:	WISCONSIN
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Property Type	Number
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Total Attachments: 2	
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent Holder: Automatan, Incorporated
Secured Party: BMO Harris Bank N.A., successor-by-merger to
M&I Marshall & Ilsley Bank
Reel/Frame No.: 018654/0039
Date of Recordation of Security Interest: December 19, 2006

Notice of Release of Security Interest in Patents

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

Notice is hereby given that the security interest in the patents shown in the attached Schedule is hereby released, without representation or warranty of any kind, express or implied, as of the date indicated below.

Respectfully submitted

BMO Harris Bank N.A., successor-by-merger to M&I
Marshall & Ilsley Bank

By: Jennifer M. Auner
Name: Jennifer M. Auner
Title: Vice President
Date: November 12, 2015

Certificate of Transmittal

I hereby certify that this correspondence is being electronically transmitted in PDF image format to the U.S. Patent and Trademark Office through the Electronic Patent Assignment System (EPAS) on the date indicated below:

Date: November 12, 2015 By: Susan Unger

Patent Holder:	Automatan, Incorporated
Secured Party:	BMO Harris Bank N.A., successor-by-merger to M&I Marshall & Ilsley Bank
Reel/Frame Nos.:	018654/0039
Date of Recordation of Security Interest	December 19, 2006

Schedule

Patent Title	Patent No.	Filing Date	Issue Date
Spot Laminator With Charging Bar	6808593	March 19, 2002	October 26, 2004