

## PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1  
 Stylesheet Version v1.2

EPAS ID: PAT3642908

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT	
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT	
<b>CONVEYING PARTY DATA</b>		
	<b>Name</b>	<b>Execution Date</b>
	ECOVISION TECHNOLOGIES, LLC	10/23/2015
<b>RECEIVING PARTY DATA</b>		
<b>Name:</b>	AMCOR RIGID PLASTICS USA, LLC	
<b>Street Address:</b>	10521 S HWY M-52	
<b>City:</b>	MANCHESTER	
<b>State/Country:</b>	MICHIGAN	
<b>Postal Code:</b>	48158	
<b>PROPERTY NUMBERS Total: 7</b>		
<b>Property Type</b>	<b>Number</b>	
<b>Patent Number:</b>	7854876	
<b>Patent Number:</b>	8613613	
<b>Patent Number:</b>	8543434	
<b>Application Number:</b>	13972528	
<b>Application Number:</b>	14264713	
<b>Application Number:</b>	62066663	
<b>Application Number:</b>	62066700	
<b>CORRESPONDENCE DATA</b>		
<b>Fax Number:</b>	(608)258-4258	
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>		
<b>Phone:</b>	(414) 297-5553	
<b>Email:</b>	ipdocketing@foley.com, rmcgill@foley.com, shall@foley.com	
<b>Correspondent Name:</b>	CHRISTOPHER M. KING	
<b>Address Line 1:</b>	FOLEY & LARDNER LLP	
<b>Address Line 2:</b>	150 E GILMAN STREET	
<b>Address Line 4:</b>	MADISON, WISCONSIN 53703	
<b>ATTORNEY DOCKET NUMBER:</b>	047695-0229	
<b>NAME OF SUBMITTER:</b>	CHRISTOPHER M. KING	
<b>SIGNATURE:</b>	/Christopher M. King/	
<b>DATE SIGNED:</b>	12/04/2015	

PATENT

**Total Attachments: 6**

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**PATENT ASSIGNMENT**

WHEREAS, EcoVision Technologies, LLC, an Ohio limited liability company, (“Assignor”), is the owner of the patents, patent applications, and invention disclosures set forth on the attached Schedule A; and

WHEREAS, Amcor Rigid Plastics USA, LLC, a Delaware limited liability company, (“Assignee”), has agreed to acquire from Assignor the above referenced patents, patent applications, and invention disclosures and Assignor has agreed to transfer to Assignee such patents, patent applications, and invention disclosures pursuant to an Asset Purchase Agreement by and among The Eco-Groupe, Inc., an Ohio corporation, Broadway Companies, Inc., an Ohio corporation, Encon, Inc., an Ohio corporation, EnKon Dallas, Inc., an Ohio corporation, EnKon West, LLC, an Ohio limited liability company, EnKon Hawaii, LLC, an Ohio limited liability company, EcoVision Technologies, LLC, an Ohio limited liability company, EnKon, LLC, an Ohio limited liability company, and Assignor (each a “Seller” and collectively, “Sellers”) (ii) Karin Gaiser, an individual resident of Ohio (“Shareholder”), and (iii) Amcor Rigid Plastics USA, LLC, a Delaware limited liability company (“Purchaser”);

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, Assignor hereby sells, assigns, and transfers to Assignee, its successors and assigns, Assignor’s entire right, title and interest in and to the above-referenced patents, patent applications, and invention disclosures and inventions covered thereby and improvements thereto, any and all continuations, divisions, continuations-in-part, extensions, or reissues thereof, any patents or patent applications claiming priority to one of the above-referenced patents and patent applications, any patent applications arising from the invention disclosures, together with all rights, interests and obligations running toward or granted to Assignor under any previously executed assignment agreements between the inventor of each invention embodied in the above-referenced patents, patent applications, and invention disclosures and Assignor, and together with any and all claims and demands Assignor may have, at law or in equity, whether presently known, unknown, accrued or to accrue, arising out of past or present infringements of the claims of such patents, patent applications, and invention disclosures, including the right to recover all claims for damages and compensation. Such right, title and interest shall be held and enjoyed by Assignee, its successors and assigns, as fully and entirely as the same would have been held and enjoyed by Assignor if this assignment and sale had not been made.

Assignor further hereby sells and assigns to Assignee all worldwide rights to all inventions embodied in the above-referenced patents, patent applications, and invention disclosures in all patent granting countries of the world, including the right to file applications or to obtain patents for said inventions in its own name in said countries, together with all of Assignor’s rights of priority. Assignor hereby authorizes and requests any official, whose duty it is to issue in any country a patent or patents on said inventions or improvements, to issue patent or patents to Assignee or its nominees, successors, or assigns.

[SIGNATURE PAGE FOLLOWS]





SCHEDULE A

[Insert schedules of patents, patent applications, and invention disclosures from purchase agreement]

Patents:

<b>Patent</b>	<b>Owner</b>	<b>Country</b>	<b>Status in Patent Office</b>	<b>Federal Registration No.</b>	<b>Registration Date</b>
APPARATUS AND METHODS FOR MODULAR PREFORM MOLD SYSTEM	EcoVision Technologies, LLC	US	Granted	7,854,876	July 27, 2007
APPARATUS AND METHODS FOR MODULAR PREFORM MOLD SYSTEM	EcoVision Technologies, LLC	US	Granted	8,613,613	November 17, 2010
SYSTEMS AND METHODS FOR MOBILE AND/OR MODULAR MANUFACTURING	EcoVision Technologies, LLC	US	Granted	8,543,434	May 27, 2008
SYSTEMS AND METHODS FOR MOBILE AND/OR MODULAR MANUFACTURING	EcoVision Technologies, LLC	CA	Granted	2639117	August 25, 2008
SYSTEMS AND METHODS FOR MOBILE AND/OR MODULAR MANUFACTURING	EcoVision Technologies, LLC	MX	Granted	321345	September 22, 2008
SYSTEMS AND METHODS FOR MOBILE AND/OR MODULAR MANUFACTURING	EcoVision Technologies, LLC	US	Pending	13/972,528	August 21, 2013
COLLAPSIBLE PREFORM CORE ASSEMBLIES FOR INJECTION MOLDING DEVICES	EcoVision Technologies, LLC	US	Pending	14/264,713	April 29, 2014
BOTTLE PREFORM DESIGN AND METHOD OF MAKING SUCH	EcoVision Technologies, LLC	US	Pending	62/066,663	October 21, 2014

BOTTLE PREFORM DESIGN AND METHOD OF MAKING SUCH	EcoVision Technologies, LLC	US	Pending	62/066,700	October 21, 2014
WATERFALL METHOD OF CAVITY COOLING FOR INJECTION MOLDING	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0020PB	May 1, 2015
VARIABLE Y-CAM DESIGN FOR INJECTION MOLDED PART DESIGN	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0021PB	June 1, 2015
MODULAR CORE ASSEMBLY FOR PREFORM INJECTION MOLDING	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0022PB	June 1, 2015
AIR-ASSISTED EJECTION OF MOLDED PREFORM	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0023PB	June 1, 2015
RESTRICTED MANIFOLD NOZZLE DESIGN FOR INJECTION RATE CONTROL	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0024PB	July 1, 2015
PET PREFORM OPTIMIZATION METHODOLOGY	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0025B	March 1, 2015
INSULATED VALVE GATING ARRANGEMENT	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0026PB	July 1, 2015
PROTOTYPE INJECTION MOLDING TOOL AND MOLD SYSTEM W/ALIGN FEATURE	EcoVision Technologies, LLC	US	Disclosure Filed	ECO0027PB	July 1, 2015