

PATENT ASSIGNMENT COVER SHEET

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| SUBMISSION TYPE: | NEW ASSIGNMENT | |
| NATURE OF CONVEYANCE: | ASSIGNMENT | |
| SEQUENCE: | 3 | |
| CONVEYING PARTY DATA | | |
| | Name | Execution Date |
| | BETTINA HOELZER | 01/03/2013 |
| RECEIVING PARTY DATA | | |
| Name: | DOW WOLFF CELLULOSICS GMBH & CO. OHG | |
| Street Address: | AUGUST-WOLFF-STRASSE 13 | |
| City: | BOMLITZ | |
| State/Country: | GERMANY | |
| Postal Code: | 29699 | |
| PROPERTY NUMBERS Total: 1 | | |
| | Property Type | Number |
| | Application Number: | 14422253 |
| CORRESPONDENCE DATA | | |
| Fax Number: | (989)636-3237 | |
| <i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i> | | |
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| Email: | kswertz@dow.com | |
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| ATTORNEY DOCKET NUMBER: | 72642-US-PCT | |
| NAME OF SUBMITTER: | KATHY WERTZ | |
| SIGNATURE: | /Kathy Wertz/ | |
| DATE SIGNED: | 03/24/2016 | |
| Total Attachments: 2 | | |
| source=72642 Inventor to Dow Wolff Assignment#page1.tif | | |
| source=72642 Inventor to Dow Wolff Assignment#page2.tif | | |

This Assignment 110 is in the ENGLISH language and has the same meaning in other languages with the same 110 number and R/D date.

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FORM 110 (R 5 97)

INDIVIDUAL ASSIGNMENT AND INVENTOR'S DECLARATION

(with Priority Rights)

I/we verily believe I am/we are the original, first and sole/joint inventor(s) of the subject matter which is embraced by and for which a patent is sought on the invention entitled: **PROCESS FOR PRODUCING CELLULOSE DERIVATIVES OF HIGH BULK DENSITY, GOOD FLOWABILITY AND/OR DISPERSIBILITY IN COLD WATER AS WELL AS LOW SOLUTION COLOR**

which invention was made and invented by me/us out of and in the course of my/our employment with my/our respective employers as stated below my/our name(s). I/we acknowledge that I/we hold the invention and all patent and other rights and powers obtainable or exercisable in respect thereof in trust for our respective employers. As trustee(s), and for good and valuable consideration and/or the remuneration received for my/our work, I/we sell, assign and transfer unto:

Dow Wolff Cellulosics GmbH & Co. OHG
August-Wolff-Strasse 13
29699 Bomlitz
Germany

a corporation organized and existing under the laws of Germany (hereinafter referred to as the "Assignee"); my/our entire right, title and interest throughout the world, in and to the invention and all rights and powers to make applications, including provisional applications when permitted by law, for Letters Patent in its own name, or in the name of its designee (or nominee(s)); and all rights and powers to file any corresponding or equivalent applications in any and all countries, including all rights to claim priority under all United States domestic laws, International Convention(s) and Treaties in the name of Assignee, and do hereby authorize Assignee or its designee to insert here the Priority Number, Filing Date, and Filing Country

| Priority Number | Filing Date | Filing Country |
|-----------------|--------------------|--------------------------|
| 61/705,200 | September 25, 2012 | United States of America |

of the application, on which the claim for priority will be based; and in and to any Letters Patent that may be issued for the invention in any and all countries. I/we do hereby agree to assist Assignee in the prosecution of the application(s) and in any interference, conflict, opposition or litigation which may arise involving the invention or the patent or patents thereon, and to execute for any and all countries any document relating to applications derived from, corresponding to or equivalent to the above identified application as Assignee may request.

I/we authorize Assignee or its designee to translate this Assignment into all languages necessary; and we request that any such Letters Patent be issued to Assignee; and consent to the recordal of this Assignment, or a Notarial True Copy thereof, being under covenant not only that I/we have full power to make the same, but also that such assigned rights are not encumbered by any grant, license, or other right heretofore given.

Subscribed and Declared by me/us:

At: Bomlitz
this 9 day of Jan, 20 13
Effective as of September 25, 2012
Signature: Bettina Hoelzer
Full Name: Bettina Hoelzer
Residence: Beethovenstr. 23a
29664 Walsrode
GERMANY
Country: Germany
Citizenship: Germany
P.O. Address: Same as Residence
Employed By: Dow Wolff Cellulosics GmbH & Co. OHG
Of Country: Germany

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____

() Additional names and signatures are attached.

[illegible]

This Assignee Acceptance G60 is in the ENGLISH language and has the same meaning in other languages with the same G60 number.

ASSIGNEE ACCEPTANCE

Kathy Sue Wert
 NOTARY PUBLIC, MIDLAND COUNTY, MICHIGAN
 MY COMMISSION EXPIRES APRIL 07, 2018

PATENT
REEL: 038092 FRAME: 0012