

## PATENT ASSIGNMENT COVER SHEET

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<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
ALLIANCE MANUFACTURING GROUP, LLC	05/11/2016
<b>RECEIVING PARTY DATA</b>	
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<b>Postal Code:</b>	98402
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<b>Property Type</b>	<b>Number</b>
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<b>DATE SIGNED:</b>	05/26/2016
<b>Total Attachments: 5</b>	
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**ASSIGNMENT OF PATENT**

THIS ASSIGNMENT OF PATENT is made effective as of the 24<sup>TH</sup> of March, 2016.

In consideration of the payment by ASSIGNEE to ASSIGNOR of the sum of TEN US (US \$10.00) DOLLARS, and for other good and valuable consideration, the receipt of which is hereby acknowledged,

**ASSIGNOR:**

Inventor(s) or person(s) or  
entit(ies) who own the invention

ALLIANCE MANUFACTURING GROUP, LLC  
type or print name of ASSIGNOR

7215 - 45<sup>TH</sup> STREET, CT. E  
Address

FIFE, Washington, 98424, US  
a Limited Liability Company  
organized under the laws of the  
State of Washington

(if assignment is by person or entity to whom invention was previously assigned and this was recorded in PTO, add the following):

Document execution date: July 16, 2013  
Recorded on July 17, 2013  
Reel 030819 Frame: 0615

Document execution date: September 9, 1999  
Recorded on October 27, 2011  
Reel 027132 Frame: 0415

**HEREBY SELLS, ASSIGNS AND TRANSFERS TO**

**ASSIGNEE:**

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type or print name of ASSIGNOR

2516 - S Holgate Street  
Address

TACOMA, Washington, 98402, US  
a Limited Liability Company  
organized under the laws of the  
State of Washington

and the successors, assigns and legal representatives of the  
ASSIGNEE,

the entire right, title and interest

in U.S. Patent No.: 6,349,929 B1 issued FEBRUARY 26, 2002, (the face page of which is attached hereto as Exhibit 1), and in and to any and all improvements which are disclosed therein, for the invention entitled:

WORKHOLDER APPARATUS

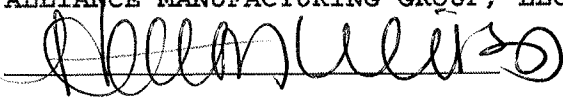
Name of Inventors: Ray R. S. Speltz and Terry E. Hagel

(1) ASSIGNOR hereby warrants, represents, and covenants that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this Assignment.

(2) This Assignment includes all of the ASSIGNOR'S right to all income, royalties, damages, and payments now or hereafter due and payable, and in and to all causes of action, either in law or in equity, and the right to sue, counterclaim and recover for past, present, and future infringement of the rights assigned under this Assignment, as fully and entirely as the same would have been held and enjoyed by the ASSIGNOR if this sale and assignment had not been made.

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IN WITNESS WHEREOF, I have hereunto set my hand and seal on the date shown below.

Date: 5/11, 2016	ALLIANCE MANUFACTURING GROUP, LLC  ITS: managing Member
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Notarization or Legalization Page added.

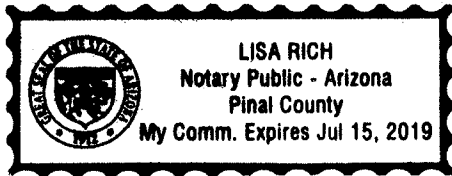
INSTRUMENT: ASSIGNMENT OF U.S. PATENT NO 6,349,929 B1  
ISSUE DATE: FEBRUARY 26, 2002

STATE OF ~~WASHINGTON~~ <sup>Arizona UK</sup> )  
COUNTY OF ~~KING~~ <sup>Pinal UK</sup> ) ss.

I certify that I know or have satisfactory evidence that Heather Weiss is the person who appeared before me, and said person acknowledged that he signed this instrument, on oath stated that he was authorized to execute the instrument and acknowledged it as the \_\_\_\_\_ of ALLIANCE MANUFACTURING GROUP, LLC to be the free and voluntary act of such party, for the uses and purposes mentioned in the instrument.

Dated:

(Seal or Stamp)

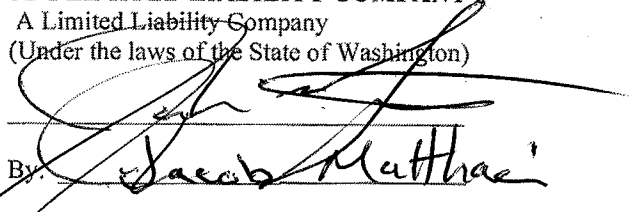


[Signature]  
Notary Signature  
Lisa Rich  
Print Name

Notary Public in and for the State of ~~Washington~~ <sup>Arizona UK</sup>  
residing at 36460 N Encanterra Dr. San Tan Valley, AZ 85140  
My appointment expires July 15, 2019

**ACKNOWLEDGED AND ACCEPTED:**

**JB 1 LIMITED LIABILITY COMPANY**  
A Limited Liability Company  
(Under the laws of the State of Washington)

By:   
\_\_\_\_\_

Its: Owner

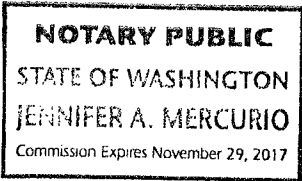
Date: 5-23-16

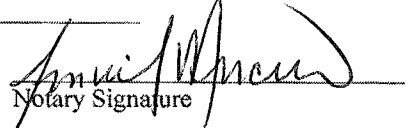
STATE OF WASHINGTON )  
   ) ss.  
COUNTY OF KING                                  )

I certify that I know or have satisfactory evidence that Jacob Matthae is the person who appeared before me, and said person acknowledged that he signed this instrument, on oath stated that he was authorized to execute the instrument and acknowledged it as the owner of **JB 1 LIMITED LIABILITY COMPANY**, to be the free and voluntary act of such party, for the uses and purposes mentioned in the instrument.

Dated: 5/23/16

(Seal or Stamp)



  
Notary Signature  
Jennifer Mercurio  
Print Name

Notary Public in and for the State of Washington,  
residing at Quar County.  
My appointment expires 11/29/17.

# EXHIBIT 1



US006349929B1

(12) **United States Patent**  
Speltz et al.

(10) **Patent No.:** US 6,349,929 B1  
(45) **Date of Patent:** Feb. 26, 2002

- (54) **WORKHOLDER APPARATUS**
- (76) Inventors: **Ray R. S. Speltz**, 19014 - 61st St. East, Sumner; **Terry E. Hagel**, 18713 McGhee Dr., Bonney Lake, both of WA (US) 98390
- (\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.
- (21) Appl. No.: **09/656,978**
- (22) Filed: **Sep. 7, 2000**

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**Related U.S. Application Data**

- (60) Provisional application No. 60/153,102, filed on Sep. 9, 1999.
- (51) Int. Cl.<sup>7</sup> ..... **B25B 1/20**
- (52) U.S. Cl. .... 269/242; 269/71; 269/224
- (58) Field of Search ..... 269/60, 224, 242, 269/244, 252, 285, 253, 250, 240; 125/23, 35; 308/3 A, 4 R, 6 R; 409/255, 219; 248/124, 284; 408/103

\* cited by examiner

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(74) *Attorney, Agent, or Firm*—Garrison & Assoc. PS; David L. Garrison

(57) **ABSTRACT**

The present invention describes a workholding apparatus for holding workpieces that are to undergo various machining processes. The workholder apparatus is particularly suitable for numerically controlled machining applications. The workholder consists of a main body having a generally flat work surface and two or more clamping assemblies slidably located beneath the work surface. The invention includes a means for accurately and repeatably clamping a workpiece to the work surface, so that a part may be removed at an intermediate stage for examination or other processing, and returned to the workholder in the same location. A major advantage of the present invention is the clamping is accomplished without producing undesirable stresses in the workpiece, and all sides of the workpiece can be exposed for machining without changing the attachment of the workpiece in the workholder. A modular and extensible embodiment of the invention is also described.

7 Claims, 5 Drawing Sheets

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