

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1
 Stylesheet Version v1.2

EPAS ID: PAT4156799

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF SECURITY INTEREST
CONVEYING PARTY DATA	
Name	Execution Date
WELLS FARGO BANK, NATIONAL ASSOCIATION	11/18/2016
RECEIVING PARTY DATA	
Name:	ACCURIDE CORPORATION
Street Address:	7140 OFFICE CIRCLE
City:	EVANSVILLE
State/Country:	INDIANA
Postal Code:	47715
Name:	ACCURIDE EMI, LLC
Street Address:	7140 OFFICE CIRCLE
City:	EVANSVILLE
State/Country:	INDIANA
Postal Code:	47715
Name:	GUNITE CORPORATION
Street Address:	7140 OFFICE CIRCLE
City:	EVANSVILLE
State/Country:	INDIANA
Postal Code:	47715
PROPERTY NUMBERS Total: 60	
Property Type	Number
Patent Number:	D651954
Patent Number:	D651955
Patent Number:	D663245
Patent Number:	D663246
Patent Number:	6073347
Patent Number:	6193321
Patent Number:	6029351
Patent Number:	5772288
Patent Number:	D502908
Patent Number:	D504378

PATENT

Property Type	Number
Patent Number:	D521918
Patent Number:	D521919
Patent Number:	D662018
Patent Number:	D662019
Patent Number:	D662020
Patent Number:	D662021
Patent Number:	D662022
Patent Number:	D662023
Patent Number:	D662024
Patent Number:	8931534
Patent Number:	8308247
Patent Number:	5890567
Patent Number:	8950556
Patent Number:	7219778
Patent Number:	7163594
Patent Number:	5858127
Patent Number:	6612657
Patent Number:	6866345
Patent Number:	7121728
Patent Number:	7281769
Patent Number:	7159697
Patent Number:	7690505
Patent Number:	6572756
Patent Number:	6599643
Patent Number:	6761934
Patent Number:	6911139
Patent Number:	6753039
Patent Number:	6866896
Patent Number:	7541095
Patent Number:	6149794
Patent Number:	6258243
Patent Number:	6153080
Patent Number:	6322687
Patent Number:	6592738
Patent Number:	6994779
Patent Number:	8153541
Patent Number:	7793703
Patent Number:	8016018

Property Type	Number
Patent Number:	9283734
Patent Number:	8550145
Patent Number:	8455379
Patent Number:	9145938
Application Number:	61787812
Application Number:	61707040
Application Number:	61781699
Application Number:	13077883
Application Number:	13436422
Application Number:	13436443
Application Number:	11624548
Application Number:	13602963

CORRESPONDENCE DATA

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Address Line 4: WASHINGTON, D.C. 20005

ATTORNEY DOCKET NUMBER: F166780

NAME OF SUBMITTER: ALAN DELANEY

SIGNATURE: /Alan Delaney/

DATE SIGNED: 11/23/2016

Total Attachments: 8

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**RELEASE OF SECURITY INTEREST
IN PATENT COLLATERAL**

This RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL, effective as of November 18, 2016 (the "Release"), is granted by Wells Fargo Bank, National Association, a national banking association, in its capacity as Agent (as defined below), to Accuride Corporation, a Delaware corporation with its principal office at 7140 Office Circle, Evansville, Indiana 47715, Accuride EMI, LLC, a Delaware limited liability company with its principal office at 7140 Office Circle, Evansville, Indiana 47715, and Gunit Corporation, a Delaware corporation with its principal office at 7140 Office Circle, Evansville, Indiana 47715, (collectively, jointly and severally, the "Grantors"), as follows:

WITNESSETH

WHEREAS, the Grantors have heretofore granted to Wells Fargo Bank, National Association, a national banking association, in its capacity as agent for each member of the Lender Group (as defined in the Guaranty and Security Agreement) and the Bank Product Providers (as defined in the Guaranty and Security Agreement) (in such capacity, the "Agent"), a security interest in certain patents and patent applications, pursuant to that certain Guaranty and Security Agreement dated as of July 11, 2013 by and among the Grantors and the Agent (as amended, restated, supplemented or otherwise modified, the "Guaranty and Security Agreement");

WHEREAS, pursuant to the Guaranty and Security Agreement, the Grantors executed and delivered to the Agent that certain (i) Patent Security Agreement, dated as of July 11, 2013 and recorded with the United States Patent and Trademark Office ("USPTO") on July 17, 2013 at Reel/Frame No. 30821/0300 (the "2013 Patent Security Agreement"), (ii) Patent Security Agreement, dated as of August 22, 2014 and recorded with the USPTO on September 12, 2014 at Reel/Frame No. 33729/0097 (the "2014 Patent Security Agreement"), and (iii) Patent Security Agreement, dated as of July 28, 2015 and recorded with the USPTO on July 28, 2015 at Reel/Frame No. 36197/0072 (the "2015 Patent Security Agreement" and together with the 2013 Patent Security Agreement and the 2014 Patent Security Agreement, the "Patent Security Agreements"), pursuant to which the Grantors granted, assigned, and pledged to the Agent a continuing security interest (the "Security Interest") in all of its right, title and interest in and to the Patent Collateral (as defined in the Patent Security Agreements) owned by Grantors; and

WHEREAS, the Agent has agreed to release its Security Interest in all of the right, title, and interest in and to the Patent Collateral including the patents and patent applications set forth in Schedule 1 attached hereto and incorporated herein by this reference (the "Released Collateral"), and to reconvey any and all of its right, title, and interest in and to the Released Collateral to the Grantors.

NOW, THEREFORE, for and in consideration of the foregoing, and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, and upon the terms set forth in this Release, the Agent hereby TERMINATES, without recourse, representation, or warranty of any kind or nature the Security Interest in the Released Collateral,

RELEASES and forever discharges, without recourse, representation, or warranty of any kind or nature its Security Interest in the Released Collateral, and retransfers and reassigns to the Grantors any right, title or interest the Agent may have in, to or under the Released Collateral.

[Signature Page Follows]

IN WITNESS WHEREOF, the undersigned, by and through its authorized officer, has caused this instrument to be executed under seal on the date first written above.

WELLS FARGO BANK, NATIONAL
ASSOCIATION, as Agent

By 

Name: Kai Sorensen

Title: Vice President

[Signature Page to Release of Security Interest in Patents]

PATENT

REEL: 040680 FRAME: 0485

SCHEDULE A

Security Interest at Reel/Frame No. 030821/0300

Grantor	Title	Country	Date Filed	Application No.	Patent/Registration No.	Grant Date
Accuride Corporation	Automatic Slack Adjuster	USA	3/15/2013	61/787812		
Accuride Corporation	Front Face of Vehicle Wheel	USA	3/12/2010	29/357554	D651954	1/10/2012
Accuride Corporation	Front Face of Vehicle Wheel	USA	3/12/2010	29/357555	D651955	1/10/2012
Accuride Corporation	Front Face of Vehicle Wheel	USA	3/12/2010	29/357556	D663245	7/10/2012
Accuride Corporation	Front Face of Vehicle Wheel	USA	3/12/2010	29/357557	D663246	7/10/2012
Accuride Corporation	Method of Manufacturing a Full Face Steel Vehicle Wheel	USA	11/10/1998	09/189816	6073347	6/13/2000
Accuride Corporation	Full Faced Steel Vehicle Wheel & Method of Manufacture	USA	2/22/2000	09/510060	6193321	2/27/2001
Accuride Corporation	Method of Making a Vehicle Wheel	USA	6/15/1998	09/097781	6029351	2/29/2000
Accuride Corporation	Tire inflation Apparatus	USA	9/28/2012	61/707040		
Accuride Corporation	Vehicle Wheel [Grooved Version]	USA	6/11/1996	08/661818	5772288	6/30/1998
Accuride Corporation	Vehicle Wheel	USA	3/11/2003	29/177502	D502908	3/15/2005
Accuride Corporation	Vehicle Wheel	USA	3/11/2003	29/177546	D504378	4/26/2005
Accuride Corporation	Vehicle Wheel	USA	3/11/2003	29/177547	D521918	5/30/2006
Accuride Corporation	Vehicle Wheel	USA	3/11/2003	29/177548	D521919	5/30/2006
Accuride Corporation	Vehicle Wheel [US Design 40372]	USA	7/16/2010	29/365893	D662018	6/19/2012
Accuride Corporation	Vehicle Wheel [5 spoke fl. star w/web)	USA	7/16/2010	29/365895	D662019	6/19/2012
Accuride Corporation	Vehicle Wheel [5 spoke fl. Star w/o web)	USA	7/16/2010	29/365897	D662020	6/19/2012
Accuride Corporation	Vehicle Wheel [5 spoke trapezoid]	USA	7/16/2010	29/365898	D662021	6/19/2012
Accuride Corporation	Vehicle Wheel [5 slanted spoke w/bevel]	USA	7/16/2010	29/365900	D662022	6/19/2012
Accuride Corporation	Vehicle Wheel [7 non-dir. spoke w/bevel]	USA	7/16/2010	29/365901	D662023	6/19/2012
Accuride Corporation	Vehicle Wheel [10 dir. Spoke w/ bevel]	USA	7/16/2010	29/365902	D662024	6/19/2012
Accuride Corporation	Vehicle Wheel Assemblies & Valves for Use with a Central Tire Inflation System	USA	3/10/2010	12/721367	8931534	1/13/2015

Grantor	Title	Country	Date Filed	Application No.	Patent/ Registration No.	Grant Date
Accuride Corporation	Wheel Assembly (Integrated Wheel Hub)	USA	3/14/2013	61/781699		
Accuride EMI, LLC	Wheel Mounting Sleeve	USA	7/8/2010	12/832362	8308247	11/13/2012
Gunit Corporation	Brake Drum Mounting	USA	1/12/1998	09/005462	5890567	4/6/1999
Gunit Corporation	Disk Brake Hub Assembly	USA	3/31/2011	13/077883		
Gunit Corporation	Disk Brake Hub Assembly	USA	3/30/2012	13/436422		
Gunit Corporation	Disk Brake Hub Assembly	USA	3/30/2012	13/436437	8950556	2/10/2015
Gunit Corporation	Disk Brake Hub Assembly	USA	3/30/2012	13/436443		
Gunit Corporation	Exciter Ring for a Brake Rotor	USA	10/29/2004	10/977020	7219778	5/22/2007
Gunit Corporation	Exciter Ring for a Brake Rotor	USA	1/18/2007	11/624548		
Gunit Corporation	High Tensile Strength Gray Iron Alloy	USA	10/10/2003	10/685097	7163594	1/16/2007
Gunit Corporation	Improved Brake Drum Mounting	USA	1/12/1998	09/005462	5890567	4/6/1999
Gunit Corporation	Metal Alloys A Brake Drums Made From Such Alloys	USA	6/12/1997	08/873956	5858127	1/12/1999
Gunit Corporation	Outboard Ribbed Wheel Hub	USA	11/1/2000	09/703995	6612657	9/2/2003
Gunit Corporation	Outboard Ribbed Wheel Hub	USA	7/21/2003	10/624164	6866345	3/15/2005
Gunit Corporation	Seal for a Bearing Assembly	USA	8/4/2004	10/910832	7121728	10/17/2006
Gunit Corporation	Two-component Wheel Hub	USA	12/12/2003	10/735236	7281769	10/16/2007
Gunit Corporation	Wheel Hub Pilot Protector	USA	5/14/2003	10/438148	7159697	1/9/2007
Gunit Corporation	Wheel Hub Shipping Retainer System	USA	5/30/2006	11/420955	7690505	4/6/2010

Security Interest at Reel/Frame No. 033729/0097

Grantor	Country	Title/ID	Application/ Patent No.
Accuride Corporation	USA	Aqueous Electrolytic Medium	6,572,756 EL008RH-4/A
Accuride Corporation	USA	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	6,599,643 EL008RH-6
Accuride Corporation	USA	Electroless Process for Treating Metallic Surfaces and Products Formed Thereby	6,761,934 EL021RH-1
Accuride Corporation	USA	Process for Treating A Conductive Surface and Products Formed Thereby	6,911,139 EL022RH-1
Accuride Corporation	USA	Electrolytic and Electroless Process for Treating Metallic Surfaces and Products Formed Thereby	6,753,039 EL023RH-1
Accuride Corporation	USA	Method for Treating Metallic Surfaces and Products Formed Thereby	6,866,896 EL025RH-1
Accuride Corporation	USA	Non-Chromium Containing Black Multi-Layer Coatings	7,541,095 EL036WW-1
Accuride Corporation	USA	A Method for Cathodically Treating an Electrically Conductive Surface	6,149,794 EL008RH-1
Accuride Corporation	USA	A Cathodic Process for Treating an Electrically Conductive Surface	6,258,243 EL008RH-2
Accuride Corporation	USA	Electrolytic Process for Forming a Mineral	6,153,080 EL008RH-3
Accuride Corporation	USA	Electrolytic Process for Forming a Mineral	6,322,687 EL008RH-4
Accuride Corporation	USA	An Electrolytic Process for Treating a Conductive Surface and Products Formed Thereby	6,592,738 EL008RH-5
Accuride Corporation	USA	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby.	6,994,779 EL008RH-6/A
Accuride Corporation	China	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	1,476,493 EL008RH6-CH
Accuride Corporation	China	Energy Enhanced Process for Treating a Conductive Surface and Formed Thereby	1,740,401 EL008RH6-CH Div1
Accuride Corporation	China	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	1,920,106 EL008RH6-CH Div3

Grantor	Country	Title/ID	Application/ Patent No.
Accuride Corporation	Canada	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	2,277,067 EL008RH-CA
Accuride Corporation	Canada	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	2,387,813 EL008RH6-CA
Accuride Corporation	EPO Application Pending. Countries: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LI, LU, MC, NL, PT, SE, TR	Energy Enhanced Process for Treating a Conductive Surface and Products Formed Thereby	01 926 411.8 EL008RH6-EU EP1307608
Accuride Corporation	Germany	An Electrolytic Process for Forming a Mineral Containing Coating	698 34 548.7 EL008RH-EU DE
Accuride Corporation	United Kingdom	An Electrolytic Process for Forming a Mineral Containing Coating	EP0958410 EL 008RH-EU UK
Accuride Corporation	Korea	Energy Enhanced Process for Treating a Conductive Surface	10-0768565 EL008RH6-KR
Accuride Corporation	Mexico	Process de Energia Mejorado Para Tratar una Superficie Conducota Y Productos Formados Con El Mismo	228216 EL008RH6-MX
Accuride Corporation	Mexico	Proceso Electrolitico Para Formar Un Recubrimiento Que Contiene Mineral	225542 EL008RH-MX
Accuride Corporation	EPO Application Pending	Method for Treating Metallic Surfaces and Products Formed Thereby	03707734 WO03066937 EL025RH-EU

Security Interest at Reel/Frame No. 036197/0072

TITLE	COUNTRY	STATUS	APPLICATION NO.	DATE FILED	PATENT NO.	DATE ISSUED
CERAMIC ARTICLE	US	Issued	12/174982	7/17/08	8153541	4/10/12
METHOD OF MANUFACTURING A METAL MATRIX COMPOSITE	US	Issued	12/174986	7/17/08	7793703	9/14/10
METHOD OF MANUFACTURING A METAL MATRIX COMPOSITE	US	Issued	12/882159	9/14/10	8016018	9/13/11
MANUFACTURING APPARATUS AND METHOD OF FORMING A PREFORM	US	Issued	13/149292	5/31/11	9283734	3/15/16
METHOD OF MANUFACTURING A METAL MATRIX COMPOSITE	US	Issued	13/231374	9/13/11	8550145	10/8/13
CERAMIC ARTICLE.	US	Issued	13/443292	4/10/12	8455379	6/4/13
BRAKE ROTOR ASSEMBLY	US	Pending	13/602963	9/4/12		
METHOD OF MANUFACTURING A METAL MATRIX COMPOSITE	US	Issued	13/925588	6/24/13	9145938	9/29/15