

## PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1  
 Stylesheet Version v1.2

EPAS ID: PAT4163853

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT	
<b>NATURE OF CONVEYANCE:</b>	CHANGE OF NAME	
<b>CONVEYING PARTY DATA</b>		
<b>Name</b>		<b>Execution Date</b>
STAGES PCS, LLC		06/30/2016
<b>RECEIVING PARTY DATA</b>		
<b>Name:</b>	STAGES LLC	
<b>Street Address:</b>	200 PRINCETON SOUTH CORPORATE CTR	
<b>Internal Address:</b>	SUITE 110	
<b>City:</b>	EWING	
<b>State/Country:</b>	NEW JERSEY	
<b>Postal Code:</b>	08628	
<b>PROPERTY NUMBERS Total: 19</b>		
<b>Property Type</b>	<b>Number</b>	
<b>Patent Number:</b>	9508335	
<b>Application Number:</b>	14827315	
<b>Application Number:</b>	14827316	
<b>Application Number:</b>	14827317	
<b>Application Number:</b>	14827319	
<b>Application Number:</b>	14827320	
<b>Application Number:</b>	14960198	
<b>Application Number:</b>	14960205	
<b>Application Number:</b>	14960217	
<b>Application Number:</b>	14960228	
<b>Application Number:</b>	14960232	
<b>Application Number:</b>	14960258	
<b>Application Number:</b>	15294564	
<b>Application Number:</b>	15355766	
<b>Application Number:</b>	15355822	
<b>Application Number:</b>	15355865	
<b>Application Number:</b>	15355913	
<b>Application Number:</b>	15355943	
<b>PCT Number:</b>	US2015064139	

PATENT

**CORRESPONDENCE DATA****Fax Number:** (202)461-3200

*Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.*

**Phone:** (202)461-3200**Email:** mungerman@ungermanip.com**Correspondent Name:** MARK E. UNGERMAN**Address Line 1:** 2305 CALVERT STREET N.W.**Address Line 4:** WASHINGTON, D.C. 20008

<b>ATTORNEY DOCKET NUMBER:</b>	111000
<b>NAME OF SUBMITTER:</b>	MARK E. UNGERMAN
<b>SIGNATURE:</b>	/Mark E. Ungerman/
<b>DATE SIGNED:</b>	11/30/2016

**Total Attachments: 2**

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source=STAGES\_LLC\_Name\_Change#page2.tif

**STATE OF DELAWARE  
CERTIFICATE OF AMENDMENT**

1. Name of Limited Liability Company: Stages PCS, LLC

2. The Certificate of Formation of the limited liability company is hereby amended as follows:

1. Name of Limited Liability Company: Stages LLC

IN WITNESS WHEREOF, the undersigned have executed this Certificate on the 30th day of June, A.D. 2016.

By: Denise Benattar  
Authorized Person(s)

Name: Denise Benattar  
Print or Type

# Delaware

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The First State

I, JEFFREY W. BULLOCK, SECRETARY OF STATE OF THE STATE OF  
DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT  
COPY OF THE CERTIFICATE OF AMENDMENT OF "STAGES PCS, LLC",  
CHANGING ITS NAME FROM "STAGES PCS, LLC" TO "STAGES LLC", FILED  
IN THIS OFFICE ON THE FIFTH DAY OF JULY, A.D. 2016, AT 8  
O'CLOCK A.M.



5377007 8100  
SR# 20164775917

You may verify this certificate online at [corp.delaware.gov/authver.shtml](http://corp.delaware.gov/authver.shtml)

A handwritten signature in black ink, appearing to read "JB", is written over a horizontal line. Below the line, the text "Jeffrey W. Bullock, Secretary of State" is printed.

Authentication: 202640491  
Date: 07-12-16

RECORDED: 11/30/2016

PATENT  
REEL: 040773 FRAME: 0604