01/18/2017 504183576

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1 Stylesheet Version v1.2 EPAS ID: PAT4230251

| SUBMISSION TYPE: | NEW ASSIGNMENT |
|-----------------------|-------------------|
| NATURE OF CONVEYANCE: | SECURITY INTEREST |

CONVEYING PARTY DATA

| Name | Execution Date |
|---------------------|----------------|
| XG SCIENCES IP, LLC | 12/14/2016 |
| XG SCIENCES, INC. | 12/14/2016 |

RECEIVING PARTY DATA

| Name: | THE DOW CHEMICAL COMPANY |
|-----------------|--------------------------|
| Street Address: | 2030 DOW CENTER |
| City: | MIDLAND |
| State/Country: | MICHIGAN |
| Postal Code: | 48674 |

PROPERTY NUMBERS Total: 5

| Property Type | Number |
|---------------------|----------|
| Patent Number: | 8834959 |
| Application Number: | 15332338 |
| Application Number: | 15285967 |
| Application Number: | 13199086 |
| Application Number: | 12587645 |

CORRESPONDENCE DATA

Fax Number: (616)222-2318

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Phone: 6167522000

patents@wnj.com, pschumacher@wnj.com Email:

WARNER NORCROSS & JUDD LLP **Correspondent Name:**

111 LYON STREET NW Address Line 1: Address Line 2: 900 FIFTH THIRD CENTER

Address Line 4: GRAND RAPIDS, MICHIGAN 49503-2487

| ATTORNEY DOCKET NUMBER: | 017520.171882 (CEK) |
|-------------------------|-----------------------|
| NAME OF SUBMITTER: | CHAD E. KLEINHEKSEL |
| SIGNATURE: | /Chad E. Kleinheksel/ |
| DATE SIGNED: | 01/18/2017 |

Total Attachments: 8 source=SecurityInterest#page1.tif source=SecurityInterest#page2.tif source=SecurityInterest#page3.tif source=SecurityInterest#page4.tif source=SecurityInterest#page5.tif source=SecurityInterest#page6.tif source=SecurityInterest#page7.tif source=SecurityInterest#page8.tif

INTELLECTUAL PROPERTY SECURITY AGREEMENT

Intellectual Property Security Agreement, dated as of December 14, 2016, by XG Sciences IP, LLC, a Michigan limited liability company, of 3101 Grand Oak Drive, Lansing, Michigan 48911 and XG Sciences, Inc., a Michigan corporation, of 3101 Grand Oak Drive, Lansing, Michigan 48911 ("Debtors"), in favor of The Dow Chemical Company, of 2030 Dow Center, Midland, Michigan 48674 for itself and as agent for the benefit of all other affiliates of Secured Party (each, an "Affiliate") pursuant to the Security Agreement (in such capacity, "Secured Party").

WITNESSETH:

WHEREAS, the Debtors are parties to Security Agreements dated as of December 14, 2016 (the "Security Agreements"), in favor of the Secured Party pursuant to which the Debtors are required to execute and deliver this Intellectual Property Security Agreement;

NOW, THEREFORE, in consideration of the premises, the Debtors hereby agree with the Secured Party as follows:

SECTION 1. <u>Defined Terms</u>. Unless otherwise defined herein, terms defined in the Security Agreements and used herein have the meaning given to them in the Security Agreements.

SECTION 2. Grant of Security Interest in Intellectual Property Collateral. The Debtors hereby pledge and grant to the Secured Party a lien on and security interest in and to all of its right, title and interest in, to and under all the following Collateral of the Debtors:

- (a) Patents of Debtors listed on Schedule A attached hereto;
- (b) Trademarks of Debtors listed on Schedule B attached hereto;
- (c) all proceeds of any and all of the foregoing; and
- (d) all future patent and trademark application filings in the United States or any other country, of which Debtors shall notify Secured Party on a regular basis, but no less frequently than annually, and descriptions of which Debtor shall promptly add to Schedule A attached hereto or Schedule B attached hereto, as appropriate.

SECTION 3. Security Agreement. The security interest granted pursuant to this Intellectual Property Security Agreement is granted in conjunction with the security interest granted to the Secured Party pursuant to the Security Agreements and Debtors hereby acknowledge and affirm that the rights and remedies of the Secured Party with respect to the security interest in the Patents and Trademarks made and granted hereby are more fully set forth in the Security Agreements, the terms and provisions of which are incorporated by reference

herein as if fully set forth herein. In the event that any provision of this Intellectual Property Security Agreement is deemed to conflict with the Security Agreements, the provisions of the Security Agreements shall control unless the Secured Party shall otherwise determine.

SECTION 4. <u>Termination</u>. Upon the payment in full and termination of the Security Agreements, the Secured Party shall execute, acknowledge and deliver to the Debtors an instrument in writing, prepared by the Debtors, in recordable form releasing the collateral pledge, grant, assignment, lien and security interest in the Patents and Trademarks under this Intellectual Property Security Agreement.

SECTION 5. <u>Counterparts</u>. This Intellectual Property Security Agreement may be executed in any number of counterparts, all of which constitute one and the same instrument, and any party hereto may execute this Intellectual Property Security Agreement by signing and delivering one or more counterparts.

SECTION 6. Governing Law. This Intellectual Property Security Agreement and the transactions contemplated hereby, and all disputes between the parties under or relating to this Intellectual Property Security Agreement or the facts or circumstances leading to its execution, whether in contract, tort or otherwise, shall be construed in accordance with and governed by the laws (including statutes of limitation) of the State of Michigan, without regard to conflict of law principles that would require the application of laws of another jurisdiction.

[Signature page follows.]

IN WITNESS WHEREOF, the Debtors have caused this Intellectual Property Security Agreement to be executed and delivered by its duly authorized officers as of the date first set forth above.

 Accepted and Agreed:

THE DOW CHEMICAL COMPANY

A W

Its Howard Ungerleider, Chief Financial Officer

Secured Party

SCHEDULE A TO INTELLECTUAL PROPERTY SECURITY AGREEMENT

GRANTED PATENTS AND PATENT APPLICATIONS

U.S. Granted Patents

| Patent No. | Title |
|------------|--------------------------------|
| 9,472,354 | Electrodes for Capacitors from |
| | Mixed Carbon Compositions |
| 9,206,051 | Mechanical Exfoliation |
| | Apparatus |
| 8,715,720 | A Cloud Mixer and Method of |
| | Minimizing Agglomeration of |
| | Particles |
| 9,061,259 | A Cloud Mixer and Method of |
| | Minimizing Agglomeration of |
| | Particles |
| 9,266,078 | A Cloud Mixer and Method of |
| | Minimizing Agglomeration of |
| | Particles |

U.S. Patent Applications

| Application No. | Title |
|-----------------|------------------------------|
| 15/155,558 | Process of Dry Milling |
| | Particulate Materials |
| 13/686,961 | Single Mode Microwave |
| | Device for Producing |
| | Exfoliated Graphite |
| 14/201,986 | Graphene Carbon |
| | Compositions |
| 14/488,417 | Flexible Resin-Free |
| | Composites Containing |
| | Graphite & Fillers |
| 14/079,057 | Silicon-Graphene |
| | Nanocomposites for |
| | Electrochemical Applications |
| 62/060,319 | LiF-Embedded SiG Powder |
| | for Lithium-Ion Battery |
| 62/284,797 | Thermal Interface Materials |
| | Using Graphene Coated |
| | Fillers |
| 15/082,363 | Heat Exchanger Elements and |
| | Devices |

| 14/931,236 | Mechanical Exfoliation Apparatus |
|------------|----------------------------------|
| 14/938,969 | Single Mode Microwave |
| | Device for Producing |
| | Exfoliated Graphite |
| 15/002,454 | Mechanical Exfoliation |
| | Apparatus |
| 15/013,028 | Mechanical Exfoliation |
| | Apparatus |
| 15/047,995 | Mechanical Exfoliation |
| | Apparatus |
| 15/050,496 | Mechanical Exfoliation |
| | Apparatus |
| 15/018,885 | Mechanical Exfoliation |
| | Apparatus |
| 15/050,517 | Mechanical Exfoliation |
| | Apparatus |
| 62/303,612 | Graphene Based Coating on |
| | Lead Grid for Lead Acid |
| | Batteries |

Foreign Granted Patents

| Country | Patent No. | Title |
|---------|---------------------|----------------------|
| China | ZL 2012 8 0065778.X | Single Mode |
| | | Microwave Device for |
| | | Producing Exfoliated |
| | | Graphite |
| China | ZL 2012 8 0052188.3 | Cloud Mixer and |
| | | Method of |
| | | Minimizing |
| | | Agglomeration of |
| | | Particulates |

Foreign Patent Applications

| Country | Application No. | Title |
|---------|----------------------|-----------------------|
| Taiwan | Based on U.S. Patent | Electrodes for |
| | Application No. | Capacitors from |
| | 14/203,608 | Mixed Carbon |
| | | Compositions |
| China | Based on U.S. Patent | Mechanical |
| | No. 9,206,051 | Exfoliation Apparatus |

6

UPDATED LIST OF PATENTS AND PATENT APPLICATIONS

U.S. Granted Patent

| Patent No. | Title |
|------------|-------------------------------|
| 8,834,959 | Method for the Preparation of |
| | Doped Single Graphene Sheets |

U.S. Patent Applications

| Patent No. | Title | |
|------------|------------------------------------|--|
| 15/332,338 | Flexible Composites Containing | |
| | Graphite and Fillers | |
| 15/285,967 | Thermal Interface Materials Using | |
| | Graphene and Graphene Coated | |
| | Fillers | |
| 13/199,086 | PI Coupling Agents for Dispersion | |
| | of Graphene Nanoplatelets in | |
| | Polymers | |
| 12/587,645 | Electrically Conductive, Optically | |
| | Transparent Films of Exfoliated | |
| | Graphite Nanoparticles and Methods | |
| | of Making the Same | |

SCHEDULE B TO INTELLECTUAL PROPERTY SECURITY AGREEMENT

REGISTERED TRADEMARKS AND TRADEMARK APPLICATIONS

Registered Trademarks

| Country | Mark | Registration No. |
|---------------|---|------------------|
| United States | XG LEAF | 4652615 |
| United States | XG SCIENCES THE MATERIAL DIFFERENCE | 4316435 |
| United States | XG SCIENCES | 4001356 |
| United States | XGNP | 3493218 |

Trademark Applications

RECORDED: 01/18/2017

| Country | Mark | Application No. |
|---------------|--------|-----------------|
| United States | XG TIM | 87153373 |
| United States | XG SIG | 87153369 |
| United States | GNP | 87089742 |