

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1
 Stylesheet Version v1.2

EPAS ID: PAT4318221

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF SECURITY INTEREST
CONVEYING PARTY DATA	
Name	Execution Date
WELLS FARGO BANK, NATIONAL ASSOCIATION, AS AGENT (SUCCESSOR BY ASSIGNMENT TO GENERAL ELECTRIC CAPITAL CORPORATION)	03/14/2017
RECEIVING PARTY DATA	
Name:	REAL ALLOY RECYCLING, INC.
Street Address:	3700 PARK EAST DRIVE, SUITE 300
City:	BEACHWOOD
State/Country:	OHIO
Postal Code:	44122
Name:	ETS SCHAEFER, LLC
Street Address:	3700 PARK EAST DRIVE, SUITE 300
City:	BEACHWOOD
State/Country:	OHIO
Postal Code:	44122
Name:	REAL ALLOY SPECIALTY PRODUCTS, INC. (F/K/A ALERIS SPECIALTY PRODUCTS, INC.)
Street Address:	3700 PARK EAST DRIVE, SUITE 300
City:	BEACHWOOD
State/Country:	OHIO
Postal Code:	44122
Name:	REAL ALLOY SPECIALTY PRODUCTS, INC.
Street Address:	3700 PARK EAST DRIVE, SUITE 300
City:	BEACHWOOD
State/Country:	OHIO
Postal Code:	44122
PROPERTY NUMBERS Total: 12	
Property Type	Number
Patent Number:	5727479
Patent Number:	5901910
Patent Number:	5996677
Patent Number:	6077326
PATENT	

Property Type	Number
Patent Number:	6110434
Patent Number:	6213763
Patent Number:	6350295
Patent Number:	6435864
Patent Number:	6530779
Patent Number:	6609908
Patent Number:	6705858
Patent Number:	6920731

CORRESPONDENCE DATA

Fax Number: (312)863-7865

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

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Address Line 2: STE. 3300

Address Line 4: CHICAGO, ILLINOIS 60603

ATTORNEY DOCKET NUMBER:	2759.185
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NAME OF SUBMITTER:	SHARON PATTERSON
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SIGNATURE:	/SHARON PATTERSON/
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DATE SIGNED:	03/14/2017
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Total Attachments: 3

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RELEASE OF SECURITY INTERESTS IN PATENTS

THIS RELEASE OF SECURITY INTERESTS IN PATENTS ("Release") is made as of this 14th day of March, 2017, by Wells Fargo Bank, National Association, as Agent (successor by assignment to General Electric Capital Corporation) ("Wells"), in favor of Real Alloy Recycling, Inc., ETS Schaefer, LLC, Real Alloy Specialty Products, Inc. (f/k/a Aleris Specialty Products, Inc.) and Real Alloy Specialty Products, Inc. (collectively the "Companies").

FOR GOOD AND VALUABLE CONSIDERATION, the receipt and adequacy of which are hereby acknowledged, Wells hereby releases all liens and security interests granted by Companies in favor of Wells in the patents listed on Schedule A attached hereto pursuant to that certain security document, dated as of February 27, 2015, executed by Companies in favor of Wells and recorded with the United States Patent and Trademark Office on February 27, 2015, at Reel/Frame 03548/0800.

[Signature Page Follows]

IN WITNESS WHEREOF, Wells has caused this Release to be executed by its authorized officer as of the date of this Release.

WELLS FARGO BANK, NATIONAL
ASSOCIATION (successor by assignment to General
Electric Capital Corporation), as Agent

By: 

Name: Mona M. Krosch

Title: Senior Vice President

SCHEDULE A

Patents

OWNER	PATENT	PATENT NO.	DATE
ETS Schaefer , LLC	FURNACE DOOR CLOSURE SYSTEM	5727479	3/17/98
Aleris Recycling, Inc.	METAL RECOVERY FROM SALT CAKE AND OTHER COMPOSITIONS	5901910	5/11/99
Aleris Recycling, Inc.	METHOD AND APPARATUS FOR SUPPLYING MOLTEN METAL	5996677	12/7/99
Aleris Specialty Products, Inc.	STEEL ADDITIVE FOR PROCESSING MOLTEN STEEL	6077326	6/20/00
Aleris Specialty Products, Inc.	RECOVERY OF PRODUCTS FROM NON-METALLIC PRODUCTS DERIVED FROM ALUMINUM DROSS	6110434	8/29/00
Aleris Recycling, Inc.	DOOR ASSEMBLY FOR ROTARY FURNACE	6213763	4/10/01
Aleris Specialty Products, Inc.	METHOD FOR DENSIFYING ALUMINUM AND IRON BRIQUETTES AND ADDING TO STEEL	6350295	2/26/02
IMCO Recycling, Inc.	DOOR ASSEMBLY FOR ROTARY FURNACE	6435864	8/20/02
IMCO Recycling, Inc.	DOOR ASSEMBLY FOR ROTARY FURNACE	6530779	3/11/03
ETS Schaefer , LLC	REPLACEABLE HEATER COVER	6609908	8/26/03
IMCO Recycling, Inc.	DOOR ASSEMBLY FOR ROTARY FURNACE	6705858	3/16/04
ETS Schaefer , LLC	INSULATED STRUCTURE	6920731	7/26/05