EPAS ID: PAT4464236

### PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1 Stylesheet Version v1.2

 SUBMISSION TYPE:
 NEW ASSIGNMENT

 NATURE OF CONVEYANCE:
 ASSIGNMENT

#### **CONVEYING PARTY DATA**

Name	Execution Date
RAJ SOHMSHETTY	06/07/2017
TORSTEN HALLFELDT	06/07/2017
S. GEORGE LUCKEY JR.	06/07/2017

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Internal Address:	330 TOWN CENTER DRIVE
City:	DEARBORN
State/Country:	MICHIGAN
Postal Code:	48126

#### **PROPERTY NUMBERS Total: 1**

Property Type	Number
Application Number:	15625150

#### **CORRESPONDENCE DATA**

**Fax Number:** (248)358-3351

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**Email:** kgrand@brookskushman.com, joumedian@brookskushman.com

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Address Line 2: 22ND FLOOR

Address Line 4: SOUTHFIELD, MICHIGAN 48075-1238

ATTORNEY DOCKET NUMBER:	FMC8174PUS (83812182)
NAME OF SUBMITTER:	SCOTT E. LLOYD
SIGNATURE:	/Scott E. Lloyd/
DATE SIGNED:	06/16/2017

### **Total Attachments: 3**

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PATENT REEL: 042733 FRAME: 0655

Attorney Docket Number	83812182

# ASSIGNMENT AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN APPLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)

Title of Invention	METHOD AND APPARATUS FOR FORMING VARIED STRENGTH
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	ZONES OF A VEHICLE COMPONENT
This declaration is directed	ed to:
X The att	ached application, or
	States application or PCT international application number
'www.	filed on, (I hereby authorize the insertion of the application filing date and
number into this form wh	en they become known.)
The above-identified app	lication was made or authorized to be made by me.
I hereby state that I have including the claims.	e reviewed and understand the contents of the specification in the above-identified application,
I believe that I am the ori	ginal inventor or an original joint inventor of a claimed invention in the application.
continuation-in-part app	disclose information which is material to patentability as defined in 37 C.F.R. 1,56, including for lications, material information which became available between the filing date of the prior nal or PCT international filing date of the continuation-in-part application.
FORD GLOBAL TECHI of the State of Delaware hereinafter referred to as interest, domestic and for of the ASSIGNEE, its su for the inventions and dis name or names, or in my insert the serial/applicat 15/625,150  ASSIGNEE, its success applications, in and to the	nent agreement heretofore made or by contractual obligation, I do sell, assign and set over unto NOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of the laws having its principal place of business at Dearborn, County of Wayne, and State of Michigan, the ASSIGNEE, its successors, assigns or other legal representatives, the entire right, title and reign, in and to the inventions and discoveries in the above-identified invention including the right accessors, assigns or other legal representatives to make applications and to receive Letters Patent acoveries in any and all countries, entities and intergovernmental organizations, in its or their own name, at its or their election (and I hereby authorize the ASSIGNEE or ASSIGNEE's attorney to ion number and filing date of the application to receive Letters Patent herein: Serial No., Filing Date  June 16, 2017  ), and I hereby sell, assign and set over to the ors, assigns or other legal representatives, all rights of priority, including any provisional e inventions and discoveries in any and all countries, entities and intergovernmental organizations is claiming benefit of the filing date hereof, continuations, continuations-in-part, divisionals, in applications.
including applications fo organizations, and to per	nyself, my heirs, successors, assigns or other legal representatives to execute any and all papers, r Letters Patent of any and all kinds and in any and all countries, entities and intergovernmental form any and all acts which the ASSIGNEE, its successors, assigns or other legal representatives ecure thereto the rights herein sold, assigned and set over.
And Thereby represent ar	nd warrant that I have not granted any rights inconsistent with the rights granted herein.
	at any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine ore than five (5) years or both.
LEGAL NAME OF INV	
Inventor: Raj Sohn	shetty Date: ( t ( 201 )
Signature: 46	Johnshetty
Nindae And Ambittanetan Pa-Ti	T / /
	. Sheet (PTO/SB/14 or equivalent), including naming the entire inventive entity, must accompany this form

PATENT REEL: 042733 FRAME: 0656

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Attorney Docket Number	83812182

# ASSIGNMENT AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN APPLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)

Title of Invention	METHOD AND APPARATUS FOR FORMING VARIED STRENGTH ZONES OF A VEHICLE COMPONENT
This declaration is directed	ed to:
	ached application, or States application or PCT international application number filed on (I hereby authorize the insertion of the application filing date and then they become known.)
The above-identified app	lication was made or authorized to be made by me.
I hereby state that I have including the claims.	e reviewed and understand the contents of the specification in the above-identified application,
I believe that I am the ori	ginal inventor or an original joint inventor of a claimed invention in the application.
continuation-in-part app	disclose information which is material to patentability as defined in 37 C.F.R. 1.56, including for lications, material information which became available between the filing date of the prior nal or PCT international filing date of the continuation-in-part application.
FORD GLOBAL TECHT of the State of Delaware hereinafter referred to as interest, domestic and for of the ASSIGNEE, its sufor the inventions and disname or names, or in my insert the serial/applicat 15/625,150  ASSIGNEE, its success applications, in and to the including all application reexaminations and reissue.  And I hereby agree for rincluding applications fo	nyself, my heirs, successors, assigns or other legal representatives to execute any and all papers, r Letters Patent of any and all kinds and in any and all countries, entities and intergovernmental
may deem necessary to se	form any and all acts which the ASSIGNEE, its successors, assigns or other legal representatives ecure thereto the rights herein sold, assigned and set over.  Individual that I have not granted any rights inconsistent with the rights granted herein.
	at any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine
	ore than five (5) years or both.
LEGAL NAME OF INV	
Inventor: Torsten	Hallfeldt Date: 0010712017
Signature:	Plan long
Note: An Application Data Use an additional declaratio	Sheet (PTO/SB/14 or equivalent), including naming the entire inventive entity, must accompany this form. In form for each additional inventor.

PATENT REEL: 042733 FRAME: 0657

Attorney Docket Number	83812182
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# ASSIGNMENT AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN APPLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)

Title of Invention	METHOD AND APPARATUS FOR FORMING VARIED STRENGTH ZONES OF A VEHICLE COMPONENT
This declaration is directed	and to:
☐ United	States application or PCT international application number filed on, (I hereby authorize the insertion of the application filing date and ten they become known.)
The above-identified app	lication was made or authorized to be made by me.
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FORD GLOBAL TECHT of the State of Delaware hereinafter referred to as interest, domestic and for of the ASSIGNEE, its su for the inventions and dis name or tiames, or in my insert the serial/applicat 15/625,150  ASSIGNEE, its success applications, in and to the including all application reexaminations and reissu  And I hereby agree for n including applications fo organizations, and to per	NOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of the laws by having its principal place of business at Dearborn, County of Wayne, and State of Michigan, the ASSIGNEE, its successors, assigns or other legal representatives, the entire right, title and reign, in and to the inventions and discoveries in the above-identified invention including the right accessors, assigns or other legal representatives to make applications and to receive Letters Patent accoveries in any and all countries, entities and intergovernmental organizations, in its or their own name, at its or their election (and I hereby authorize the ASSIGNEE or ASSIGNEE's attorney to ion number and filing date of the application to receive Letters Patent herein: Serial No.  ———————————————————————————————————
And I hereby represent ar	id warrant that I have not granted any rights inconsistent with the rights granted herein.
	at any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine ore than five (5) years or both.
LEGAL NAME OF INVI	
Inventor: S. George	Luckey, Jr. Date: 6 7 2017
Signature:	Jevey Suite f
	Sheet (PTO/SB/14 or equivalent), including fiaming the entire inventive entity, must accompany this form.

PATENT REEL: 042733 FRAME: 0658

RECORDED: 06/16/2017