

PATENT ASSIGNMENT COVER SHEET

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EPAS ID: PAT4529635

SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	ASSIGNMENT	
CONVEYING PARTY DATA		
	Name	Execution Date
	ROBERT THOMAS BELDEN	07/11/2017
RECEIVING PARTY DATA		
Name:	THE BELDEN BRICK COMPANY	
Street Address:	700 TUSCARAWAS ST. W.	
City:	CANTON	
State/Country:	OHIO	
Postal Code:	44702-2024	
Name:	ECO-ASH, LLC	
Street Address:	911 WEST 36TH ST.	
City:	BALTIMORE	
State/Country:	MARYLAND	
Postal Code:	21211	
PROPERTY NUMBERS Total: 1		
Property Type	Number	
Application Number:	13182112	
CORRESPONDENCE DATA		
Fax Number:	(216)363-9001	
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>		
Phone:	2163639000	
Email:	tnauman@faysharpe.com	
Correspondent Name:	TIMOTHY E. NAUMAN, FAY SHARPE LLP	
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ATTORNEY DOCKET NUMBER:	BBCZ 200006US01	
NAME OF SUBMITTER:	TIMOTHY E. NAUMAN	
SIGNATURE:	/Timothy E. Nauman/	
DATE SIGNED:	08/01/2017	

Total Attachments: 5

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ASSIGNMENT

For good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we, the undersigned, **Robert Thomas Belden** of Canton, Ohio; **Michel Cristallo** of Dijon, France; **George W. Ittmann** of Baltimore, Maryland; and, **Robert W. Ittmann** of Gulf Stream, Florida ("Inventors") who have developed know-how and technology, and created a certain invention (collectively "Invention") for which a U.S. Patent Application has been executed concurrently herewith, was filed on July 13, 2011 as U.S. Serial No. 13/182,112 claiming priority from U.S. Provisional Patent Application Serial No. 61/363,854, filed 13 July 2010, and is entitled

**BRICKS AND METHOD OF FORMING BRICKS WITH
HIGH COAL ASH CONTENT USING A PRESS
MOLD MACHINE AND VARIABLE FIRING TRAYS**

hereby sell, assign and transfer equal and undivided interests to **The Belden Brick Company, LLC**, a Delaware limited liability company having a place of business at **700 Tuscarawas St. W., Canton, Ohio 44702-2024** and **Eco-Ash, LLC**, a limited liability company having a place of business at **911 West 36th St., Baltimore, Maryland 21211** ("Assignees"), their successors, assigns, nominees or other legal representatives, equally the full, exclusive, entire worldwide rights, title and interest in, to, and under said Invention, and as described and claimed in the provisional application, the same to be held and enjoyed by Assignees for their own use and enjoyment (and the inventors each acknowledge and agree that they individually forfeit all right to practice and will not use the Invention except with the prior written consent of Assignees), and for the use and enjoyment of the Assignee's successors, assigns, nominees, or other legal representatives, as fully and entirely as the same would have been held and enjoyed by Inventors if this assignment and sale had not been made; all of the entire rights, title and interest in and to said Invention and said application, and all non-provisional, original and reissued patents granted for said invention, and all divisions, reissues, continuations-in-part, and continuations of said application, including the subject matter of any and all claims which may be obtained in every patent, and the right, where such right can be legally exercised, in Assignees' own names to apply for and obtain patents in the United States and countries foreign to the United States, including the full right to claim for any such application the benefits of the International Convention and the Patent Cooperation Treaty as fully and entirely as Inventors could have done if the foreign application had been filed in the names of the Inventors, and the entire interest in any Letters Patent which may be granted on any such application in the United States and such foreign countries, and Inventors authorize and request the Commissioner of Patents of the United States, and any official of any country or countries foreign to the United States whose duty is to issue patents on applications as aforesaid, to issue the said Letters Patent to Assignees, their successors, assigns, nominees, or other legal representatives, as Assignees and owners of the said entire rights, and Inventors covenant that Inventors have the full right to convey the said entire interest herein assigned and that Inventors have not executed and will not execute any agreement in conflict herewith, and Inventors will communicate to Assignees, their successors, assigns, nominees, or other legal representatives all facts known to Inventor respecting said Invention, whenever requested, and testify in any legal proceedings, sign all lawful papers, execute and deliver all divisional, continuing, and

reissue applications, make all rightful oaths or declarations, and do all lawful acts requisite for the application for such divisional, continuing, or reissue applications, or the procuring thereof, and that if and when Assignees, their successors, assigns, nominees, or other legal representatives desire to file a disclaimer relating thereto, Inventors will, upon request, sign and deliver all lawful papers requisite for the filing of such disclaimer; and Inventors further covenant and agree that Inventors will, at any time upon request, do everything possible to aid Assignees, their successors, assigns, nominees, or other legal representatives, either in the name of Inventors or Assignees, to apply for, obtain, and enforce proper patent protection for said invention in all countries, according to the International Convention and the Patent Cooperation Treaty, and all the laws and treaties in force, all without further consideration but at the expense of Assignees, their successors, assigns, nominees, or other legal representatives.

Signed at the City of Canton State of Ohio
on this 11th day of July, 2017.

Robert T Belden

Robert Thomas Belden

State of Canton SS:

County of Stark

This 11th day of July, 2017, before me personally came the above named **Robert Thomas Belden**, to me personally known as the individual who executed the foregoing assignment, who acknowledged to me that he executed the same of his/her own free will for the purposes therein set forth.



CARRIE J. RITCHIE
Notary Public
In and for the State of Ohio
My Commission Expires
July 28, 2018

Carrie J. Ritchey
(Notary Public)

Witness: _____ Witness: _____

Printed Name: _____ Printed Name: _____

Date: _____ Date: _____

Signed at the City of _____
on this _____ day of _____, 2017.

Michel Cristallo

State of _____ SS:
County of _____

This _____ day of _____, 2017, before me personally came the above
named **Michel Cristallo**, to me personally known as the individual who executed the
foregoing assignment, who acknowledged to me that he executed the same of his/her own
free will for the purposes therein set forth.

Seal

(Notary Public)

OR

Witness: _____ Witness: _____

Printed Name: _____ Printed Name: _____

Date: _____ Date: _____

Signed at the City of _____ State of _____
on this _____ day of _____, 2017.

George W. Ittmann

State of _____ SS:

County of _____

This _____ day of _____, 2017, before me personally came the above
named **George W. Ittmann**, to me personally known as the individual who executed the
foregoing assignment, who acknowledged to me that he executed the same of his/her own
free will for the purposes therein set forth.

Seal

(Notary Public)

OR

Witness: _____ Witness: _____

Printed Name: _____ Printed Name: _____

Date: _____ Date: _____

Signed at the City of _____ State of _____
on this _____ day of _____, 2017.

Robert W. Ittmann

State of _____ SS:

County of _____

This _____ day of _____, 2017, before me personally came the above
named **Robert W. Ittmann**, to me personally known as the individual who executed the
foregoing assignment, who acknowledged to me that he executed the same of his/her own
free will for the purposes therein set forth.

Seal

(Notary Public)

OR

Witness: _____ Witness: _____

Printed Name: _____ Printed Name: _____

Date: _____ Date: _____