

<b>PATENT ASSIGNMENT COVER SHEET</b>
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Electronic Version v1.1  
 Stylesheet Version v1.2

EPAS ID: PAT4556710

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
YASUYUKI KAJIHARA	08/14/2017
HIDENARI SHOJI	08/14/2017
MASAMICHI OKUBATA	08/14/2017
FUMITO UESUGI	08/14/2017
RYUTA KAZUMORI	08/14/2017
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	OTSUKA PHARMACEUTICAL FACTORY, INC.
<b>Street Address:</b>	115, AZA KUGUHARA, TATEIWA, MU YA-CHO
<b>City:</b>	NARUTO-SHI, TOKUSHIMA
<b>State/Country:</b>	JAPAN
<b>Postal Code:</b>	7728601
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
<b>Application Number:</b>	15544479
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(213)533-4174
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>	
<b>Phone:</b>	213-533-4171
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<b>Address Line 4:</b>	LOS ANGELES, CALIFORNIA 90071
<b>ATTORNEY DOCKET NUMBER:</b>	7856-106
<b>NAME OF SUBMITTER:</b>	MILES YAMANAKA
<b>SIGNATURE:</b>	/Miles Yamanaka/
<b>DATE SIGNED:</b>	08/18/2017
<b>Total Attachments: 2</b>	

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For: U.S. Rights and Foreign Rights  
For: U.S. Application  
By: Inventors

ASSIGNMENT OF INVENTION

In consideration of the payment by ASSIGNEES to ASSIGNORS of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration,

ASSIGNORS:

Yasuyuki KAJIHARA  
Nationality: JP

Hidenari SHOJI  
Nationality: JP

Masamichi OKUBATA  
Nationality: JP

Fumito UESUGI  
Nationality: JP

Ryuta KAZUMORI  
Nationality: JP

hereby sell, assign and transfer to

ASSIGNEES:

OTSUKA PHARMACEUTICAL FACTORY, INC.  
115, Aza Kuguhara, Tateiwa, Muya-cho,  
Naruto-shi, Tokushima 7728601  
Japan

and the successors, assigns and legal representatives of the ASSIGNEES the entire right, title and interest for the United States and its territorial possessions and in all foreign countries, including all rights to claim priority, in and to any and all improvements which are disclosed in the invention entitled:

METHOD FOR PRODUCING PORT, AND METHOD FOR PRODUCING MEDICAL LIQUID BAG

and which is found in (37 C.F.R. § 3.21) U.S. patent application executed on AUGUST 14, 2017 and assigned serial no. 15/544479 any legal equivalent thereof in a foreign country, including the right to claim priority and, in and to, all Letters Patent to be obtained for said invention by the above application or any continuation, division, continuation-in-part, extension, conversion to 35 USC 111(a), or substitute thereof, and as to Letters Patent any reissue or re-examination thereof.

ASSIGNORS hereby agree that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment.

ASSIGNORS further agree that ASSIGNEES will, upon their request, be provided promptly with all pertinent facts and documents relating to said invention and said Letters Patent and legal equivalents as may be known and accessible to ASSIGNORS and will testify as to the same in any interference, litigation or proceeding related thereto and will promptly execute and deliver to ASSIGNEES or their legal representatives any and all papers, instruments or affidavits required to apply for, obtain, maintain, issue and enforce said application, said invention and said Letters Patent and said equivalents thereof which may be necessary or desirable to carry out the purposes thereof.

IN WITNESS WHEREOF, we have hereunto set hand and seal:

Date: August 14, 2017

Yasuyuki Kajihara  
Signature of Yasuyuki KAJIHARA

Date: August 14, 2017

Hidenari Shoji  
Signature of Hidenari SHOJI

Date: August 14, 2017

Masamichi Okubata  
Signature of Masamichi OKUBATA

Date: August 14, 2017

Fumito Uesugi  
Signature of Fumito UESUGI

Date: August 14, 2017

Ryuta Kazumori  
Signature of Ryuta KAZUMORI