

PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
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BLAIR E. CARLSON	09/11/2017
MICHAEL J. KARAGOULIS	09/05/2017
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Property Type	Number
Application Number:	15492482
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DATE SIGNED:	09/20/2017
Total Attachments: 1	
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ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P026254-US-NP entitled

**ALTERNATELY DIRECT RESISTANCE SPOT WELDING OF AL-TO-AL,
AL-TO-STEEL, AND STEEL-TO-STEEL WITH WELDING ELECTRODE HAVING
OXIDE-DISRUPTING STRUCTURAL FEATURES**

which has serial number 15/492,482 and a filing date of April 20, 2017.

If the patent application has been filed provisionally, the application number and filing date of said provisional application(s) are as follows:

US Provisional Serial No.:	Filed:
62/326,089	22-APR-2016
62/326,092	22-APR-2016

Inventor's signature  Date 9/5/17


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