

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1
Stylesheet Version v1.2

EPAS ID: PAT4671146

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
DAVID R. SIGLER	10/20/2017
BLAIR E. CARLSON	10/27/2017
MICHAEL J. KARAGOULIS	10/20/2017
RECEIVING PARTY DATA	
Name:	GM GLOBAL TECHNOLOGY OPERATIONS LLC
Street Address:	300 RENAISSANCE CENTER
Internal Address:	MAIL CODE 482-C23-B21; P.O. BOX 300
City:	DETROIT
State/Country:	MICHIGAN
Postal Code:	48265-3000
PROPERTY NUMBERS Total: 1	
Property Type	Number
Application Number:	15491566
CORRESPONDENCE DATA	
Fax Number:	(248)689-4071
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>	
Phone:	248-689-3500
Email:	Pesta@reising.com
Correspondent Name:	GENERAL MOTORS CORPORATION C/O REISING E
Address Line 1:	P.O. BOX 4390
Address Line 4:	TROY, MICHIGAN 48099-4390
ATTORNEY DOCKET NUMBER:	P029618-US-NP
NAME OF SUBMITTER:	MICHAEL J. DRUZINSKI
SIGNATURE:	/Michael J. Druzinski/
DATE SIGNED:	11/02/2017
Total Attachments: 1	
source=2017-11-02_Assignment_P029618#page1.tif	

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P029618-US-NP entitled

**RESISTANCE SPOT WELDING OF ALUMINUM-TO-ALUMINUM,
ALUMINUM-TO-STEEL, AND STEEL-TO- STEEL IN A SPECIFIED SEQUENCE AND
USING A COVER**

which has serial number 15/491,566 and a filing date of April 19, 2017.


If the patent application has been filed provisionally, the application number and filing date of said provisional application(s) are as follows:

US Provisional Serial No.: 62/324,398 Filed: 19-APR-2016

Inventor's signature  Date 10/30/17

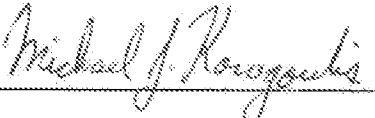
Full name : David R. Sigler

Residence : SHELBY TOWNSHIP, MICHIGAN

Inventor's signature  Date 10/27/2017

Full name : Blair E. Carlson

Residence : ANN ARBOR, MICHIGAN

Inventor's signature  Date 10/20/17

Full name : Michael J. Karagoulis

Residence : OKEMOS, MICHIGAN