504633699 11/08/2017

PATENT ASSIGNMENT COVER SHEET

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 SUBMISSION TYPE:
 NEW ASSIGNMENT

 NATURE OF CONVEYANCE:
 ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
AMBERLEE S. HASELHUHN	10/23/2017
DAVID R. SIGLER	10/24/2017
BLAIR E. CARLSON	10/27/2017

RECEIVING PARTY DATA

Name:	GM GLOBAL TECHNOLOGY OPERATIONS LLC
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PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	15807219

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NAME OF SUBMITTER: MICHAEL J. DRUZINSKI

SIGNATURE: /Michael J. Druzinski/

DATE SIGNED: 11/08/2017

Total Attachments: 1

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PATENT 504633699 REEL: 044075 FRAME: 0526

ASSIGNMENT

Pursuant to an agreement with my employer and for other valuable consideration, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, including all rights of priority, in the improvements set forth in United States patent application P042415-US-NP entitled

ELECTRODE WELD FACE DESIGN

practitioner associate	a declaration. If the patent application has ed with Customer No. 60770 to insert the apion here in parentheses (nlication number and filing
Inventor's signature	4001460	Date_10/23/2017_
run name ;	AMBERLEE'S. HASELHUHN	
Residence:	TROY, MICHIGAN	
Inventor's signature Full name: Residence:	DAVID R. SIGLER SHELBY TOWNSHIP, MICHIGAN	Date
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ANN ARBOR, MICHIGAN

PATENT REEL: 044075 FRAME: 0527

RECORDED: 11/08/2017

Residence: