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PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:		NEW ASSIGNMENT	NEW ASSIGNMENT			
NATURE OF CONVEYAN	CE:	ASSIGNMENT				
CONVEYING PARTY DA	TA					
		Name	Execution Date			
QIULIN MA			07/31/2017			
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EVAN P. GREEN			07/31/2017			
JAMES E. BEAVERS JR			07/31/2017			
CARL PONADER			08/03/2017			
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Postal Code:	30518					
PROPERTY NUMBERS	Total: 1					
Property Type		Number				
Application Number: 15813		15813669				
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PATENT REEL: 045593 FRAME: 0253

ASSIGN	MENT	- Patent Application	Doc	ket Number: 187250-3075
Whereas, the Ass	ignor, coi	nprising the following named inve	ntors:	
1. Qiulin Ma			2. Kai Huei Chang	
		n P. Green		4. James E. Beavers Jr.
		l Ponader		6.
made an inventio	n entitled:	UPWARD COLLAPSE PROCESS	AND	APPARATUS FOR MAKING GLASS PREFORMS
for which an appli (Select one of the fo		Letters Patent of the United State	s:	
is executed was filed in	concurre the U.S. I	ntly herewith Patent and Trademark Office on <u>N</u> ation Serial No. <u>62/425,274</u>	oveml	<u>ver 22, 2016,</u>
ASSIGNEE (Full Name and A	ddress)	HERAEUS TENEVO LLC 100 Heraeus Boulevard Buford, Georgia 30518 US		
is desirous of acq	uiring the	entire interest in and to said inver	ntion a	nd the Letters Patent to be obtained therefor,
Dollar (\$1.00), and Assignor, intendin assigns the full ar said invention, inc based thereon, ar	d for othe of to be le id exclusi luding all id all Lette	r good and valuable consideration gally bound, hereby sells, assigns ve right, title and interest in and to divisions, continuations, and cont	, the r and t said i inuatio	e to Assignor of a sum corresponding to One eccipt of which is hereby acknowledged, ransfers to Assignee, its successors and nvention, all applications for Letters Patent for ons-in-part thereof, all rights to claim priority ained therefor, including any and all foreign
Assignor I or entered into wh	nereby wa rich would	arrants that no assignment, sale, a I conflict with this Assignment.	igreen	nent or encumbrance has been or will be made
legal representativ possession, relativ thereto, to execute	ve thereof ng to the e all instru	f, to supply all information and evid making and practice of said invent uments proper to patent the invent	lence ion, to ion in	ne Assignee or its successors or assigns or a of which the Assignor has knowledge or testify in any legal proceeding relating the United States of America and foreign its proper to carry out the intent of this
		uires a biological deposit, Assignor as may be necessary to the validit		grants to Assignee such control over any e patent rights assigned herein.

ASSIGNMENT - Patent Application	Docket Number: <u>187250-3075</u>
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Assignor authorizes Assignor's attorney to insert at the end hereof, the serial number and filing date of the aforesaid application for United States Letters Patent and/or the Attorney Docket or file designation for this application if not identified above.

If the Assignor includes more than one individual, these obligations shall apply to these individuals both individually and collectively.

In witness whereof, this Assignment is executed on the day indicated below.

		Signature	Date
1. Qiulin M	3	Junie Sapenton Witness to Assignof #1	7/31/2017 7/31/2017
2. Kai Huei	Chang	Aci Mi Chay Aci Mi Sapinton Witness to Assignbr 1#2	7/31/2017
3. Evan P.	Green	Alannikapinta Witpess to Assibility #3	7/31/2017
	. Beavers Jr.	Han is optimite Han is optimite Highers to Assigned #4	<u>7/31/2017</u> 7/3/2017
5. Carl Pon	ader	Malasta Malasta * Witness to Assigner #5	8/3/2017 8/3/2017
6.		* Witness to Assignor #6	

Application for United States Letters Patent:				
Serial No.:	<u>62/425,274</u>			
Filed:	November 22, 2016			
Attorney Docket Number:	<u>187250-3075</u>			
Total Number of Assignment Pages	2	* Witness signature recommended, mandatory for some countries		