505283101 01/17/2019

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PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
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ROBERT SZYMANSKI	05/25/2017
SPYROS P. MELLAS	05/25/2017

RECEIVING PARTY DATA

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PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	15498204

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ATTORNEY DOCKET NUMBER:	P033052-US-NP
NAME OF SUBMITTER:	MICHAEL J. DRUZINSKI
SIGNATURE:	/Michael J. Druzinski/
DATE SIGNED:	01/17/2019

Total Attachments: 3

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PATENT 505283101 REEL: 048044 FRAME: 0175

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PATENT REEL: 048044 FRAME: 0176

ASSIGNMENT

Pursuant to an agreement with my employer or for other valuable consideration, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P033052-US-NP entitled

FRICTION STIR WELDING BOBBIN TOOL

which has serial number 15/498,204 and a filing date of April 26, 2017.

If the patent application has been filed provisionally, the application number and filing date of said provisional application(s) are as follows:

US Provisional Serial 62/327,778	No.: Filed: 26-APR-2016	
Inventor's signature Full name:	Blair E. Carlson	Date 5/27/2017
Residence :	ANN ARBOR, MICHIGAN	
Inventor's signature	-	Date
Full name:	Robert T. Szymanski	
Residence:	SAINT CLAIR TOWNSHIP, MICHIGAN	
Inventor's signature		Date
Full name:	Yuri Hovanski	
Residence:	WEST RICHLAND, WASHINGTON	

PATENT REEL: 048044 FRAME: 0177

ASSIGNMENT

Pursuant to an agreement with my employer or for other valuable consideration, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P033052-US-NP entitled

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Inventor's signature		Date
Full name:	Blair E. Carlson	
Residence:	ANN ARBOR, MICHIGAN	
Inventor's signature Full name: Residence:	Robert T. Szymanski SAINT CLAIR TOWNSHIP, MICHIGAN	Date 5/25/2017
Inventor's signature Full name:	Yuri Hovanski	Date
Residence	WEST RICHI AND, WASHINGTON	

PATENT REEL: 048044 FRAME: 0178

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Inventor's signature	Som J Melh	Date 5/25/17
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PATENT REEL: 048044 FRAME: 0179

RECORDED: 01/17/2019