PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
FAN PENG	08/15/2019
YI LIU	08/15/2019
ZHIJUN ZHOU	08/15/2019
NANHUA MENG	08/15/2019
ZHENGJIE LI	08/15/2019

RECEIVING PARTY DATA

Name:	NATIONAL INTELLIGENT FOUNDRY INDUSTRY INNOVATION CENTER
Street Address:	550#, BEIJING WEST ROAD, XIXIA DISTRICT,
City:	YINCHUAN, NINGXIA
State/Country:	CHINA
Postal Code:	750021

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	16487416

CORRESPONDENCE DATA

Fax Number: (212)661-8002

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Phone: 2126618000 Email: info@Imiplaw.com

Correspondent Name: LUCAS & MERCANTI, LLP

Address Line 1: 30 BROAD STREET, 21ST FLOOR Address Line 4: NEW YORK, NEW YORK 10004

ATTORNEY DOCKET NUMBER:	4125-1019
NAME OF SUBMITTER:	YUN H. CHOE
SIGNATURE:	/YHC/
DATE SIGNED:	08/21/2019

Total Attachments: 2

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PATENT REEL: 050117 FRAME: 0904 source=PO19017499-The executed Assignment#page2.tif

PATENT REEL: 050117 FRAME: 0905

ASSIGNMENT OF RIGHTS, TITLE AND INTEREST IN INVENTION

This is an a	ssignment of the following rights, title and interest (check all that apply):
\boxtimes	United States of America rights, title and interest in the invention
	Foreign rights, title and interest in the invention
\boxtimes	United States Patent Application Serial No.
	Date of Execution: Date of Filing:
	United States Provisional Patent Application Serial No.
	United States Patent No(s).
	International (PCT) Patent Application Serial No
	Other (specify)
Title of the Inv	vention:
3D Printing Method The	Apparatus, Production Line Using the Apparatus, and Cyclical Printing reof

Inventors (assignors):

Name	Address
Fan PENG	550#, Beijing West Road, Xixia District, Yinchuan,
	Ningxia 750021, China
Yi LIU	550#, Beijing West Road, Xixia District, Yinchuan,
	Ningxia 750021, China
Zhijun ZHOU	550#, Beijing West Road, Xixia District, Yinchuan,
	Ningxia 750021, China
Nanhua MENG	550#, Beijing West Road, Xixia District, Yinchuan,
	Ningxia 750021, China
Zhengjie LI	550#, Beijing West Road, Xixia District, Yinchuan,
	Ningxia 750021, China

Assignee:

Name	Address
NATIONAL INTELLIGENT FOUNDRY INDUSTRY INNOVATION CENTER	550#, Beijing West Road, Xixia District, Yinchuan, Ningxia 750021. China
INDUSTRI INNOVATION CENTER	750021, Cimia

Whereas, we, the above-identified Inventors, have invented certain new and useful improvements in the Invention identified above and described in the above-identified patent application(s) and /or patent(s) (hereinafter referred to as "Invention");

And, whereas we desire to assign our above-identified rights, title and interest in the Invention to the above-identified Assignee;

{00293533 }

Now, this indenture witnesseth, that for good and valuable consideration, the receipt whereof is bereby acknowledged;

We hereby assign, sell and transfer our above-identified rights, title and interest in said invention, said application(s) as identified above, including any divisions, continuations, and continuations-in-part thereof, and in and to any and all Letters Patent of the United States, and countries foreign thereto, which may be granted for said becention, and in and to any and all reissues and reexaminations thereof, which may be granted or have granted for said invention, and in and to any and all priority rights, Convention rights, and other benefits accruing or to accrue to us with respect to the filing of applications for patents or securing of patents in the United States and countries foreign thereto, unto said Assignee;

And we hereby authorize and request the Commissioner of Patents and Trademarks to issue any United States Letters Patent which may issue for said Invention to said Assignee, as assignee of the whole right. (file and interest theretor,

And we further agree to sign and execute all necessary and lawfel featire documents, including applications for foreign patents, for filing divisions, continuations and continuation-in-part of said application for patent and/or for obtaining any reliance or reliances of any Letters Patent which may be granted for my aforesaid Invention, as the Assignee or its Designee(s) may from time to time require and prepare at its own expense.

The undersigned hereby grans(s) the firm LUCAS & MERCANTI, L.L.P., 30 Broad Street, New York, New York, 10004, the power to linert on this assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent Office for recordation. of this document.

Mame	Signature/ Date
Fan PENG	X A 2019.08.15
YLUU	2/92 2-19.08.15
Zhijun ZHOU	18/8.4 209.08.15
Nanhua MENG	落铧 219, 08.15
Chengjie L1	ETD8_ 2011. 08.15