

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1
 Stylesheet Version v1.2

EPAS ID: PAT5856664

SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	ASSIGNMENT	
CONVEYING PARTY DATA		
	Name	Execution Date
	XIAOPING QIAN	02/01/2017
RECEIVING PARTY DATA		
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PROPERTY NUMBERS Total: 1		
	Property Type	Number
	Application Number:	16704899
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ATTORNEY DOCKET NUMBER:	P160236US02	
NAME OF SUBMITTER:	MEREDITH NORIEGA	
SIGNATURE:	/MEREDITH NORIEGA/	
DATE SIGNED:	12/09/2019	
Total Attachments: 2		
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ASSIGNMENT
(Sole Inventor)

I am the person identified as the inventor and have contributed to a new and useful invention (the "Invention") described in the provisional, utility, or design United States patent application and/or the patent application filed under the Patent Cooperation Treaty, as identified below. These patent application(s) are identified as follows:

Filing Type	Filing Country	Serial Number	Filing Date
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SYSTEMS AND METHODS FOR CONTROLLING SUPPORT STRUCTURES IN MANUFACTURING			
PAT	UNITED STATES	15/141124	April 28, 2016

SYSTEMS AND METHODS FOR CONTROLLING SUPPORT STRUCTURES IN MANUFACTURING			
DIV	UNITED STATES	16/704899	December 05, 2019

For good and valuable consideration, the receipt of which I hereby acknowledge, I do hereby sell, assign, and transfer to the Wisconsin Alumni Research Foundation ("WARF"), a non-stock, non-profit, Wisconsin corporation, and to its legal representatives, successors and assigns, my entire right, title and interest in and to the Invention and to all United States provisional, utility, and design applications as well as foreign patents or patent applications any of which cover all or part of the Invention. WARF shall hold such right, title and interest as fully and completely as they would have been held by me had this assignment and sale not been made.

I further agree, upon WARF's request, to execute any documents, including any separate assignments, declarations or other legal documents, that WARF may find necessary or desirable in its exercise of the right, title and interest assigned above. I further agree to communicate to WARF any facts relating either to the Invention or to any of the patent or patent applications based on the Invention that might be useful to WARF and to testify about any such facts in any interferences or litigation, if requested by WARF to do so. I shall do the above acts without additional compensation but at no expense to me.

Should the application number of any of the patent applications referenced above be unavailable the date that I execute this document, WARF is authorized by me to insert the application number and filing dates of these patent applications into this document. WARF is also specifically authorized to record this document as evidence of my assignment to WARF of any subsequent United States patent application claiming priority from any of the above identified patent applications.

Ref: P160236US02
Wisconsin Alumni Research Foundation

ASSIGNMENT

Wisconsin Alumni Research Foundation

Ref: P160236US01

App.#: 15/141124, Filed: April 28, 2016

Inventor: _____

Xiaoping Qian

Date: _____

2/11/2017

Xiaoping Qian
736 Stagecoach Trl
Madison, WI 53717

State of Wisconsin)
)ss.
County of Dane)

On this 1st day of February, 2017 before me personally appeared Xiaoping Qian, known to me to be the person identified above as the "Inventor," who executed the above instrument and acknowledged to me that he or she executed the same for the uses and purposes therein set forth.

SEAL

Margaret Wichern

Notary Public

My Commission expires: 11/17/20

