505962995 03/11/2020

# PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	ASSIGNMENT	

### **CONVEYING PARTY DATA**

Name	Execution Date
TERRANCE J. AARNIO	04/26/2016
KEITH CHAPMAN	04/26/2016
BILL CRITTENDON	04/26/2016
THOMAS J. HICKMAN	05/05/2016
ODED MAMAN	05/13/2016
DANIEL MILLER	05/05/2016
CHRISTOPHER PALMER	04/26/2016
PERRY ROYLAND	04/26/2016
VERN TAUTE	04/26/2016
DAVID WARD	04/26/2016

### **RECEIVING PARTY DATA**

Name:	VIGOR INDUSTRIAL LLC	
Street Address:	5555 N. CHANNEL AVE.	
City:	PORTLAND	
State/Country:	OREGON	
Postal Code:	97217	

## **PROPERTY NUMBERS Total: 1**

Property Type	Number
Application Number:	16815773

## **CORRESPONDENCE DATA**

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ATTORNEY DOCKET NUMBER: 9557-96500-05

505962995 REEL: 052089 FRAME: 0107

PATENT

NAME OF SUBMITTER:	BRANDON J. JOHNSON	
SIGNATURE:	/Brandon J. Johnson/	
DATE SIGNED:	03/11/2020	
Total Attachments: 13		
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### ASSIGNMENT

WHEREAS, if and to the extent that we were inventors, we, Terrance J. Aarnio of Milwaukie, Oregon; Keith Chapman of Milwaukie, Oregon; Bill Crittendon of Estacada, Oregon; Thomas J. Hickman of Canby, Oregon; Oded Maman of Portland, Oregon; Daniel Miller of Estacada, Oregon; Christopher Palmer of McMinnville, Oregon; Perry Royland of Tigard, Oregon; Vern Taute of Gaston, Oregon; and David Ward of Eagle Creek, Oregon; and have invented a certain invention entitled Method of Making and Using Orthotropic Decks as described at least in part in EXHIBIT A, and/or in any related currently filed or to be filed patent application (the titled invention, the invention as described in Exhibit A, and any patent applications filed or to be filed in the future related to the Method of Making and Using Orthotropic Decks, all collectively referred to herein as "the Invention"), and

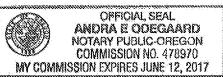
WHEREAS, Vigor Industrial LLC, a company organized under the laws of the State of Oregon, having a place of business at 5555 N. Channel Ave., Portland, Oregon 97217, desires to acquire an interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged, we, Terrance J. Aarnio, Keith Chapman, Bill Crittendon, Thomas J. Hickman, Oded Maman, Daniel Miller, Christopher Palmer, Perry Royland, Vern Taute, and David Ward, hereby sell, assign, and transfer to Vigor Industrial LLC, any and all right, title, and interest we may have in and to the Invention, patent application, and patent rights throughout the world, including foreign patent priority rights, the right to file and prosecute International Applications under the Patent Cooperation Treaty, and the right to file and prosecute applications under the European Patent Convention; the Invention, patent application, and letters patent in this or any foreign country, and all corresponding non-provisional applications, divisions, continuations, continuations-in-part, reissues, and extensions thereof, to be held and enjoyed by Vigor Industrial LLC, for its own use and benefit, and for its successors and assigns to the full end of the term for which letters patent may be granted by the United States or any foreign country, as fully and entirely as the same would have been held by us had this assignment and sale not been made, and agree that we will communicate to Vigor Industrial LLC, or its successors and assigns, any facts known to us respecting the Invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuing, and reissue applications, make all rightful oaths, and do everything possible to aid Vigor Industrial LLC, its successors, and assigns to obtain and enforce proper patent protection for said invention in the United States or any foreign country.

We hereby grant the law firm of Klarquist Sparkman, LLP, the power to insert on this Assignment any further information that may be necessary or desirable in order to comply with all applicable legal requirements, including the rules of the United States Patent and Trademark Office, for submitting and recording this document.

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At <u>Clasternes</u> Oregono (City and State) on this <u>76</u> day of <u>April</u> , 2016.	Keith Chapman
STATE OF Oregon ) ss.	
This 21 day of 1000 , 2016, before Chapman, who executed the foregoing instrument in no instrument was executed by Keith Chapman's own free	ny presence, and who acknowledged to me that this
	Notary Public For My commission expires: June 12, 2017
[SEAL]	

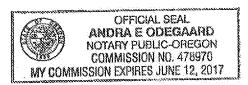
OFFICIAL SEAL
ANDRA E ODEGAARD
NOTARY PUBLIC-OREGON
COMMISSION NO. 478970
MY COMMISSION EXPIRES JUNE 12, 2017

At Clackawas Overan

(City and State)
on this 2t day of april 2016

STATE OF Overan

State



Thomas J. Flickman

At Clackamas OR

(City and State)
on this 5 day of May 2016.

STATE OF Oregon Ss.

COUNTY OF Clackamas Ss.

This 5 day of May 2016, before me personally came the above-named Thomas J. Hickman, who executed the foregoing instrument in my presence, and who acknowledged to me that this instrument was executed by Thomas J. Hickman's own free will for the purpose set forth therein.

Andra E. Odegaard
Notary Public For Oregon My commission expires June 12, 2017

[SEAL]

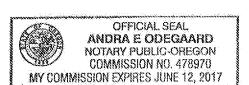
OFFICIAL SEAL

ANDRA E ODEGAARD

NOTARY PUBLIC-OREGON

COMMISSION NO. 478970

MY COMMISSION EXPIRES JUNE 12, 2017



At Clackamas OR (City and State) on this 5 day of Hay 2016.

STATE OF Oregan ) ss.

COUNTY OF Clackamas ) ss.

This 5 day of May , 2016, before me personally came the above-named Dan Miller, who executed the foregoing instrument in my presence, and who acknowledged to me that this instrument was executed by Dan Miller's own free will for the purpose set forth therein.

Andra E. Adagaacto Notary Public For Oregan My commission expires;

[SEAL]

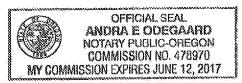
OFFICIAL SEAL
ANDRA E ODEGAARD
NOTARY PUBLIC-OREGON
COMMISSION NO. 478970
MY COMMISSION EXPIRES JUNE 12, 2017

	<b>(</b>	
At (City and State) on this 24 day of April, 20		Christopher Palmer
on this 🚜 day of 🙏 , 20	116.	
STATE OF	)) ) ss:	
COUNTY OF	) 33.	
This day of Palmer, who executed the foregoing instrument was executed by Chris Pa	манимент игизу	re me personally came the above-named Chris presence, and who acknowledged to me that this will for the purpose set forth therein.
		Daniele Carda
		Notary Public For
CONTROL CONTRO	,A	My commission expires:
[SEAL]  OFFICIAL DANIELLE ( NOTARY PUBLIC COMMISSION M MY COMMISSION EXPIRES S	CERDAS C-OREGON	
**************************************	EF 1 KMDEH 23, 2016	

At Clackamas Oregon
On this 26 day of april 2016.

STATE OF Oregon

State



Vern Taute

At Clackewas Ovegan

(City and State)
on this 21 day of Qan 2016.

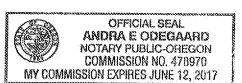
STATE OF Ovegan
) ss.

COUNTY OF Clackernas

This 21 day of Qan 2016, before me personally came the above-named Vern
Taute, who executed the foregoing instrument in my presence, and who acknowledged to me that this instrument was executed by Vern Taute's own free will for the purpose set forth therein.

Ada E. Odegoard

Notary Public For
My commission expires: June 12, 2017



[SEAL]

At Clackamas Oregon
(City and State)
on this 2 day of 2016.

STATE OF Oregon
) ss.

COUNTY OF Clackamas

This 26 day of 201 , 2016, before me personally came the above-named David Ward, who executed the foregoing instrument in my presence, and who acknowledged to me that this instrument was executed by David Ward's own free will for the purpose set forth therein.

| Oregon | State | Stat



## **EXHIBIT A**

The invention entitled Method of Making and Using Orthotropic Decks referred to in the Assignment and described at least in part herein comprises orthotropic decks, including devices (e.g., fixtures, welding equipment, machining tools), methods, and/or processes for fabricating, using, and/or transporting such orthotropic decks. For example, the invention comprises in some embodiments one or more of the following:

- 1. Welding ribs (in some embodiments being U-shaped, V-shaped, or trapezoidal) to a deck plate, including one or more of the following:
  - a. Beveling edges of ribs for weld joint preparation;
  - Using specially made equipment, which is considered a part of the Invention, to machine the bevel on the edges of ribs after the ribs have been formed; and/or
  - c. Attaching ribs to a deck plate, including one or more of the following:
    - Attaching the ribs to the deck plate after the deck plate has been cambered, both longitudinally and widthwise;
    - Using multiple rib fitting fixtures to hold the ribs in place at a location where each floorbeam will be (i.e., there is one fixture for each floorbeam location); and/or
    - iii. Using robotic welders to weld the ribs to the deck plate.
- 2. Attaching floorbeams to ribs and deck plate, including one or more of the following:
  - a. Cutting of floorbeams, including one or more of the following:
    - Using laser tracking to create a precise profile of the ribs/deck plate at the exact location where each floorbeam will go; and/or
    - ii. Machining a custom floorbeam for each location by using the profile measurements and/or a CNC machine.
  - b. Welding the floorbeams to the ribs and deck plate, including one or more of the following:
    - i. Tack welding the floorbeams in place;
    - ii. Standing the deck panel on edge; and/or
    - iii. Using a robotic welding machine which begins welding at the bottom of the deck plate and continues upwardly to create a continuous single weld.
- Finishing the deck, including one or more of the following:
  - a. Making the deck panels (including deck plate, ribs and/or floorbeams) longer and wider than specified; and/or
  - b. Machining the edges of the deck panels so that the unit is to specifications.

With such methods we have achieved orthotropic deck manufacture that exceeds specification parameters. For example, the methods can significantly improve tolerances between components (e.g., the ribs and the floorbeams). This, in turn, can significantly improve the weld quality between the components. The methods also improve weld quality by significantly reducing residual stresses in the

welds and by improving the welding direction and uniformity. As a result, the methods can significantly improve the strength and durability of the deck.

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