PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1 Stylesheet Version v1.2 EPAS ID: PAT6510656

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
EVANGELOS LIASI	10/14/2020
YINONG SHEN	10/13/2020
JOON KANG	10/13/2020
LIANG HUANG	10/15/2020
ROB VAUGHN DEGENHARDT	10/20/2020

RECEIVING PARTY DATA

Name:	FORD GLOBAL TECHNOLOGIES, LLC
Street Address:	330 TOWN CENTER DRIVE
Internal Address:	SUITE 800
City:	DEARBORN
State/Country:	MICHIGAN
Postal Code:	48126

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	17075947

CORRESPONDENCE DATA

Fax Number:

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Email: docketing@burrisiplaw.com

Correspondent Name: BURRIS LAW PLLC

Address Line 1: 300 RIVER PLACE DRIVE

Address Line 2: SUITE 1775

Address Line 4: DETROIT, MICHIGAN 48207

ATTORNEY DOCKET NUMBER:	84263036
NAME OF SUBMITTER:	ROBERT VOAKES
SIGNATURE: /Robert Voakes/	
DATE SIGNED:	01/22/2021
This document serves as an Oath/Declaration (37 CFR 1.63).	

PATENT REEL: 055001 FRAME: 0347

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Total Attachments: 5 source=0188FG-000164US_Executed_Declarations#page1.tif source=0188FG-000164US_Executed_Declarations#page2.tif source=0188FG-000164US_Executed_Declarations#page3.tif source=0188FG-000164US_Executed_Declarations#page4.tif source=0188FG-000164US_Executed_Declarations#page5.tif

PATENT REEL: 055001 FRAME: 0348 Attorney Docket Number

84263036

ASSIGNMENT AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN APPLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)

Title of Invention

METHOD OF MANUFACTURING A VEHICLE PANEL TO REDUCE DEVIATION BETWEEN PRE-PANELS AND SUBSEQUENT SECONDARY FORMING DIES

This declaration is directed to:

The attached application, or

17/075947

United States application or PCT international application number

filed on 10/21/2020. (I hereby authorize the insertion of the application filing date and number into this form when they become known.)

The above identified application was made or authorized to be made by me.

I hereby state that I have reviewed and understand the contents of the specification in the above-identified application, including the claims.

I believe that I am the original inventor or an original joint inventor of a claimed invention in the application.

I am aware of the duty to disclose information which is assterial to patentability as defined in 37 C.F.R. 1.56, including for continuation-in-past applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

Pursuant to my employment agreement heretofore assite or by contractual obligation, I do sell, assign and set over unto FORD GLOBAL TECHNOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, bereinafter referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right, title and interest, demestic and foreign, in and to the inventions and discoveries in the above identified invention including the right of the ASSIGNEE, its successors, assigns or other legal representatives to make applications and to receive Letters Patent for the inventions and discoveries in any and all countries, entities and intergovernmental organizations, in its or their own name or names, or in my case, at its or their election (and I hereby authorize the ASSIGNEE or ASSIGNEE's attorney to insert the serial/application number and filing dase of the application to receive Letters Patent herein: Serial No. ________, Filing Date _________), and I hereby sell, assign and set over to the ASSIGNEE, its successors, assigns or other legal representatives, all rights of priority, including any provisional applications, in and to the inventions and discoveries in any and all countries, entities and interprocuremental organizations including all applications claiming benefit of the filing date hereof, continuations. continuations in part, divisionals, reexaminations and reissue applications.

And I hereby agree for myself, my heirs, successors, assigns or other legal representatives to execute any and all papers; including applications for Letters Patent of any and all kinds and in any and all countries, entities and intergovernmental organizations, and to perform any and all acts which the ASSIGNEE, its successors, assigns or other logal representatives may deem necessary to secure thereto the rights herein sold, assigned and set over

And I hereby represent and warrant that I have not granted any rights inconsistent with the rights granted berein.

I hereby acknowledge that any willful false statement made in this declaration is punishable under 18 U.S.C. 1(8)1 by isse or imprisonment of not more than five (5) years or both.

LEGAL NAME OF INVENTOR

investor:

Evangelos Lissi

Date: 10/14/2020

Signature:

Nose: An Application Data Sheer (1949) 4 Applyadent), including naming the entire inventive entiry, must accompany this floring Use an additional declaration form for each additional investor,

> PATENT REEL: 055001 FRAME: 0349

Attorney Docket Numbe	т 84263036
	AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN
APF	PLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)
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I believe that I am the or	riginal inventor or an original joint inventor of a claimed invention in the application.
for continuation-in-part	to disclose information which is material to patentability as defined in 37 C.F.R. 1.56, including applications, material information which became available between the filing date of the prior and or PCT international filing date of the continuation-in-part application.
FORD GLOBAL TECH laws of the State of Do Michigan, hereinafter retitle and interest, dome including the right of the receive Letters Patent organizations, in its organizations, in its organizations, in its organizations of ASSIGNEE or ASSIGN Letters Patent herein: Shereby sell, assign and priority, including any pand intergovernmental of	nent agreement heretofore made or by contractual obligation, I do sell, assign and set over unto INOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of the elaware, having its principal place of business at Dearborn, County of Wayne, and State of ferred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right estic and foreign, in and to the inventions and discoveries in the above-identified invention e ASSIGNEE, its successors, assigns or other legal representatives to make applications and to for the inventions and discoveries in any and all countries, entities and intergovernmental their own name or names, or in my name, at its or their election (and I hereby authorize the EE's attorney to insert the serial/application number and filing date of the application to receive Serial No
including applications for organizations, and to	nyself, my heirs, successors, assigns or other legal representatives to execute any and all papers or Letters Patent of any and all kinds and in any and all countries, entities and intergovernmental perform any and all acts which the ASSIGNEE, its successors, assigns or other legal m necessary to secure thereto the rights herein sold, assigned and set over.
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LEGAL NAME OF INVENTOR

Inventor: Yinong Shen

Date: 10/13/2020

Signature:

Note: An Application Data Sheet (PTO/SB/14 or equivalent), including naming the entire inventive entity, must accompany this form.

Use an additional declaration form for each additional inventor.

Attorney Docket Number

84263036

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Title of Invention METHOD OF MANUFACTURING A VEHICLE PANEL TO REDUCE DEVIATION BETWEEN PRE-PANELS AND SUBSEQUENT SECONDARY FORMING DIES

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Pursuant to my employment agreement heretolore made or by contractual obligation. I do sell, assign and set over unto FORES GLOBAL TECHNOLOGIES LLC a Ford Motor Company subsidiary, organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn. Country of Wayne, and State of Michigan, hereinafter referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right title and unterest domestic and foreign in and to the inventions and discoveries in the above identified invention including the right of the assignment and discoveries in any and all countries on make applications and to receive Letters Patent for the inventions and discoveries in any and all countries entities and intergovernmental organizations in its or their own name or names or in my name; at its or their election (and I hereby authorize the ASSIGNEE) aromaes to insert the serial/application number and filing date of the application to receive Letters Patent herein. Serial No.

Filing Date

Filing Date

Patent herein Serial No

Filing Date

Principle and all countries, entities and intergovernmental organizations applications in and to the inventions and discoveries in any and all countries, entities and intergovernmental organizations including all applications claiming benefit of the filing date hereof, continuations, consideration part divisionals, secondarious and resource applications.

And Thereby agree for myself, my heres successor, assigns or other legal representatives to execute any and all papers, building applications, for Legers Patent et any and all lands and in any and all countries, entities and intergovernmental organizations, and to perform any and all acts which the ASSIGNEE, its successors, assigns or other legal representatives may deem necessary to secure thereto the rights become soid assigned and set over

And Thereby services and warrant that I have not granted any rights theoretisest with the rights granted herein.

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LEGICAL MARIE DE INVENTAR

Inventor

John Kare

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Attorney Docket Num	ber 84263036
	AND DECLARATION (37 C.F.R. 1.63) FOR UTILITY, PROVISIONAL OR DESIGN PPLICATION USING AN APPLICATION DATA SHEET (37 C.F.R. 1.76)
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FORD GLOBAL TECT laws of the State of Michigan, hereinafter title and interest, dor including the right of receive Letters Paten organizations, in its of ASSIGNEE or ASSIGNEE or ASSIGNEE patent herein: hereby sell, assign an priority, including any and intergovernmental	expense agreement heretofore made or by contractual obligation. I do sell, assign and set over unto the EHNOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of the Delaware, having its principal place of business at Dearborn, County of Wayne, and State of referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right nestic and foreign, in and to the inventions and discoveries in the above-identified invention the ASSIGNEE, its successors, assigns or other legal representatives to make applications and to for the inventions and discoveries in any and all countries, entities and intergovernmentary their own name or names, or in my name, at its or their election (and I hereby authorize the NEE's attorney to insert the serial/application number and filing date of the application to receive Serial No
	myself, my heirs, successors, assigns or other legal representatives to execute any and all papers for Letters Patent of any and all kinds and in any and all countries and intergovernment.

And I hereby agree for myself, my heirs, successors, assigns or other legal representatives to execute any and all papers, including applications for Letters Patent of any and all kinds and in any and all countries, entities and intergovernmental organizations, and to perform any and all acts which the ASSIGNEE, its successors, assigns or other legal representatives may deem necessary to secure thereto the rights herein sold, assigned and set over.

And I hereby represent and warrant that I have not granted any rights inconsistent with the rights granted herein.

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LEGAL NA	ME OF INVENTOR		
Inventor:	Liang Huang		Date: 10/15/2020
Signature:	-71/		1,5/2
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Pursuant to my employment agreement heretofore made or by contractual obligation, I do sell, assign and set over use ORD GLOBAL TECHNOLOGIES, LLC, a Ford Motor Company subsidiary, organized and existing by virtue of laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State Michigan, hereinafter referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right and interest, domestic and foreign, in and to the inventions and discoveries in the above-identified inventional organizations and discoveries in any and all countries, entities and intergovernment reganizations, in its or their own name or names, or in my name, at its or their election (and I hereby authorize assigns or ASSIGNEE's attorney to insert the serial/application number and filing date of the application to receven the serial serior of the serial serior of the serior of the ASSIGNEE, its successors, assigns or other legal representatives, all rights ariority, including any provisional applications, in and to the inventions and discoveries in any and all countries, entiting the intergovernmental organizations including all applications claiming benefit of the filing date hereof, continuation ontinuations-in-part, divisionals, reexaminations and reissue applications.	the of the officers of the off
and I hereby agree for myself, my heirs, successors, assigns or other legal representatives to execute any and all paper neluding applications for Letters Patent of any and all kinds and in any and all countries, entities and intergovernment	

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LEGAL NAME OF INVENTOR

RECORDED: 01/22/2021

Rob Vaughn Degenhardt Inventor:

Date:

Signature: // /20/2020
Note: An Application Data Sheet (PTONB/14 or equivalent), including naming the entire inventive entity, must accompany this form.

Use an additional declaration form for each additional inventor.