PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1 Stylesheet Version v1.2 EPAS ID: PAT6895209

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
VIJAY DINKAR BODAS	03/18/2019
GUILLERMO LEAL CANELON	07/07/2019
MOHAMMED B. ANSARI	03/18/2019

RECEIVING PARTY DATA

Name:	SABIC GLOBAL TECHNOLOGIES B.V.	
Street Address:	PLASTICSLAAN 1	
City:	BERGEN OP ZOOM	
State/Country:	NETHERLANDS	
Postal Code:	4612 PX	

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	17435451

CORRESPONDENCE DATA

Fax Number:

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Email: aoipdocket@nortonrosefulbright.com
Correspondent Name: NORTON ROSE FULBRIGHT US LLP
Address Line 1: 98 SAN JACINTO BOULEVARD

Address Line 4: AUSTIN, TEXAS 78701

ATTORNEY DOCKET NUMBER:	SABX.P0313US/1001181016	
NAME OF SUBMITTER:	KIMBERLY BERRIOS	
SIGNATURE:	/Kimberly Berrios/	
DATE SIGNED:	09/01/2021	

Total Attachments: 3

source=SABXP0313US_Assignment#page1.tif source=SABXP0313US_Assignment#page2.tif source=SABXP0313US_Assignment#page3.tif

PATENT 506848388 REEL: 057353 FRAME: 0272

17CHEM0080-US-PSP (SABM.P0313US.P1)

As a below named inventor, I hereby declare that: This Declaration and Assignment is directed to:

[] the attached application (Attorney Docket Number_

DECLARATION AND ASSIGNMENT

Title of invention: PROGRAMMABLE LOGIC CONTROLLER FOR DEHYDROGENATION PROCESS WITH REDUCED HOUDRY LUMPS

[X] U.S. provisional patent application number 62/817.931 filed on March 13, 2019.

Which claims priority to Patent application number	filed on
The above-identified application was made or authorized to be made by n the contents of the application, including the claims.	se, and I have reviewed and understand
I believe that I am the original inventor or an original joint inventor of a c	laimed invention in the application.
I am aware of the duty to disclose to the United States Patent and Trade me to be material to patentability as defined in 37 CFR Section 1.56.	mark Office all information known to
Whereas, each undersigned inventor has made certain inventions, in referred to as the "INVENTION") disclosed in the above-identified pater "APPLICATION");	approvements, and discoveries (herein at application (herein referred to as the
Whereas, SABIC Global Technologies B.V., a private company with li Amsterdam, the Netherlands, and office address at Plasticslaan 1, 4612 I (herein referred to as "ASSIGNEE") desires to acquire or has acquire acknowledges the obligation to assign to ASSIGNEE, and the partie Assignment to memorialize the grant to ASSIGNEE of the entire worldwin INVENTION including all embodiments thereof, and in and to any ardirected thereto;	PX Bergen op Zoom, the Netherlands, ired, and each undersigned inventor s desire to use this Declaration and de right, title, and interest in and to the
Now, therefore, for good and valuable consideration, the receipt an acknowledged, each undersigned inventor (herein referred to as "ASSIGN or has assigned, and otherwise transfers or has transferred to the representatives, and assigns, the entire worldwide right, title, and interpolated for or granted therefor in any and all countries and jurisdictions, continuations-in-part, reissues, reexaminations, renewals, extensions, continuations-in-part, reissues, reexaminations renewals, extensions, continuations-in-part, reissues, reexaminations, renewals, extensions, continuations-in-part, continuations-in-part, reissues, reexaminations, renewals, extensions, continuations-in-part, reissues, reexaminations, renewals, extensions, continuations-in-part, reissues, and all related particles of the particle of the resolutions, in ASSIGNEE, and assigns, whenever requested by ASSIGNEE, its successors, legal representatives, whenever requested by ASSIGNEE, its successors, legal representatives, whenever requested by ASSIGNEE, its successors, legal representatives, and assigns, whenever requested by ASSIGNEE, its successors, legal representatives.	IOR") hereby sells or has sold, assigns a ASSIGNEE, its successors, legal rest in and to the INVENTION, the for the INVENTION which may be including all divisions, continuations, unterparts, substitutes, and extensions tions and granting of such patents. In ficial whose duty it is to issue patents, id ASSIGNEE, its successors, legal st in and to the same to be held and to the full end of the terms for which I have been held and enjoyed by the ventor agrees on behalf of themselves, tents and instruments and perform all cting title to the INVENTION, the its successors, legal representatives,
Each undersigned inventor also hereby grants ASSIGNEE, its successors, ight to insert in this Declaration and Assignment any further identification to limited to, Application Number and filing date, and Attorney ASSIGNEE, its successors, legal representatives, and assigns the right to heir behalf.	on of the APPLICATION (including, Docket Number), and further grants execute confirmatory assignments on
hereby acknowledge that any willful false statement made in this decide 001 by fine or imprisonment of not more than five (5) years, or both.	iration is punishable under 18 U.S.C.
ignature: Gel Cape D	te: 18 Max 2015
Name of Inventor-VIJAY DINKAR BODAS	10:18 May 2013 IPal Date: 18 May 20
Vitness:	Date: 187/9720 Som A.K. PAUL
	N. Janes

PATENT REEL: 057353 FRAME: 0273 17CHEM0080-US-PSP (SABM_P0313US.P1)

DECLARATION AND ASSIGNMENT

Title of Invention: PROGRAMMABLE LOGIC CONTROLLER FOR DEHYDROGENATION
PROCESS WITH REDUCED HOUDRY LUMPS

PROCESS WITH REDUCED HOURT LOS	re-2	
As a below named inventor, I hereby declare that:		
This Declaration and Assignment is directed to:		
[] the attached application (Attorney Docket Number	on March 13, 2019.	
The above-identified application was made or suthorized to be made the contents of the application, including the claims.	by me, and I have reviewed and unders	tand

I believe that I am the original inventor or an original joint inventor of a claimed invention in the application.

I am aware of the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in 37 CFR Section 1.56.

Whereas, each undersigned inventor has made certain inventions, improvements, and discoveries (herein referred to as the "INVENTION") disclosed in the above-identified patent application (herein referred to as the "APPLICATION");

Whereas, SABIC Global Technologies B.V., a private company with limited liability, with corporate seat in Amsterdam, the Netherlands, and office address at Plasticslaan 1, 4612 PX Bergen op Zoom, the Netherlands, (herein referred to as "ASSIGNEE") desires to acquire or has acquired, and each undersigned inventor acknowledges the obligation to assign to ASSIGNEE, and the parties desire to use this Declaration and Assignment to memorialize the grant to ASSIGNEE of the entire worldwide right, title, and interest in and to the INVENTION including all embodiments thereof, and in and to any and all patent applications and potents directed thereto:

Now, therefore, for good and valuable consideration, the receipt and sufficiency thereof being hereby acknowledged, each undersigned inventor (herein referred to as "ASSIGNOR") hereby sells or has sold, assigns or has assigned, and otherwise transfers or has transferred to the ASSIGNEE, its successors, legal representatives, and assigns, the entire worldwide right, title, and interest in and to the INVENTION, the APPLICATION, and any and all other patent applications and patents for the INVENTION which may be applied for or granted therefor in any and all countries and jurisdictions, including all divisions, continuations, continuations-in-part, reissues, reexaminations, renewals, extensions, counterparts, substitutes, and extensions thereof, and all rights of priority resulting from the filing of such applications and granting of such patents. In addition, each undersigned inventor hereby authorizes and requests any official whose duty it is to issue patents, to issue any patent on said improvements or resulting therefrom to said ASSIGNEE, its successors, legal representatives, and assigns, the entire worldwide right, title, and interest in and to the same to be held and enjoyed by ASSIGNEE, its successors, legal representatives, and assigns to the full end of the terms for which any and all such potents may be granted, as fully and entirely as would have been held and enjoyed by the undersigned had this Assignment not been made; and each undersigned inventor agrees on behalf of themselves, their successors and legal representatives, to execute any and all documents and instruments and perform all lawful acts reasonably related to recording this Assignment or perfecting title to the INVENTION, the APPLICATION, and all related patents and applications, in ASSIGNEE, its successors, legal representatives, and assigns, whenever requested by ASSIGNEE, its successors, legal representatives, and assigns.

Each undersigned inventor also hereby grants ASSIGNEE, its successors, legal representatives, and assigns, the right to insert in this Declaration and Assignment any further identification of the APPLICATION (including, but not limited to, Application Number and filing date, and Attorney Docket Number), and further grants ASSIGNEE, its successors, legal representatives, and assigns the right to execute confirmatory assignments on their behalf.

I hereby acknowledge that any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine or imprisonment of not more than five (5) years, or both.

Signature: Date: July 7 2019
Name of Inventor: GUILLERMO LEAL CANELON
Witness: Date: July 7 2019

Printed Name: Driany Espinago Printed Name: GuillerMo Lan Foxaux.

PATENT REEL: 057353 FRAME: 0274 17CHEM0080-US-PSP (SABM.P0313US.P1)

DECLARATION AND ASSIGNMENT

Title of Invention: PROGRAMMABLE LOGIC CONTROLLER FOR DEHYDROGENATION
PROCESS WITH DEBUGER HOURDY I MADE

PROCESS WITH REDUCED HOUDRY LUMPS
As a below named inventor, I hereby declare that:
This Declaration and Assignment is directed to:
[] the attached application (Attorney Docket Number), or [X] U.S. provisional patent application number 62/817,931 filed on March 13, 2019. [] which claims priority to Patent application number filed on
The above-identified application was made or authorized to be made by me, and I have reviewed and understand the contents of the application, including the claims.
I believe that I am the original inventor or an original joint inventor of a claimed invention in the application.
I am aware of the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in 37 CFR Section 1.56.
Whereas, each undersigned inventor has made certain inventions, improvements, and discoveries (herein referred to as the "INVENTION") disclosed in the above-identified patent application (herein referred to as the "APPLICATION");
Whereas, SABIC Global Technologies B.V., a private company with limited liability, with corporate seat in Amsterdam, the Netherlands, and office address at Plasticslaan 1, 4612 PX Bergen op Zoom, the Netherlands, (herein referred to as "ASSIGNEE") desires to acquire or has acquired, and each undersigned inventor acknowledges the obligation to assign to ASSIGNEE, and the parties desire to use this Declaration and Assignment to memorialize the grant to ASSIGNEE of the entire worldwide right, title, and interest in and to the INVENTION including all embodiments thereof, and in and to any and all patent applications and patents directed thereto;
Now, therefore, for good and valuable consideration, the receipt and sufficiency thereof being hereby acknowledged, each undersigned inventor (herein referred to as "ASSIGNOR") hereby sells or has sold, assigns or has assigned, and otherwise transfers or has transferred to the ASSIGNEE, its successors, legal representatives, and assigns, the entire worldwide right, title, and interest in and to the INVENTION, the APPLICATION, and any and all other patent applications and patents for the INVENTION which may be applied for or granted therefor in any and all countries and jurisdictions, including all divisions, continuations, continuations-in-part, reissues, reexaminations, renewals, extensions, counterparts, substitutes, and extensions hereof, and all rights of priority resulting from the filing of such applications and granting of such patents. In addition, each undersigned inventor hereby authorizes and requests any official whose duty it is to issue patents, to issue any patent on said improvements or resulting therefrom to said ASSIGNEE, its successors, legal representatives, and assigns, the entire worldwide right, title, and interest in and to the same to be held and enjoyed by ASSIGNEE, its successors, legal representatives, and assigns to the full end of the terms for which may and all such patents may be granted, as fully and entirely as would have been held and enjoyed by the undersigned had this Assignment not been made; and each undersigned inventor agrees on behalf of themselves, their successors and legal representatives, to execute any and all documents and instruments and perform all awful acts reasonably related to recording this Assignment or perfecting title to the INVENTION, the APPLICATION, and all related patents and applications, in ASSIGNEE, its successors, legal representatives, and assigns, whenever requested by ASSIGNEE, its successors, legal representatives, and assigns.
iach undersigned inventor also hereby grants ASSIGNEE, its successors, legal representatives, and assigns, the ight to insert in this Declaration and Assignment any further identification of the APPLICATION (including, out not limited to, Application Number and filing date, and Attorney Docket Number), and further grants ASSIGNEE, its successors, legal representatives, and assigns the right to execute confirmatory assignments on heir behalf.
hereby acknowledge that any willful false statement made in this declaration is punishable under 18 U.S.C. 001 by fine or imprisonment of not more than five (5) years, or both,
ignature: Date: 18/3/2619
Vitness: Sembland Date: 18/3/2019Witness: Date: 18/3/2019Witness: Date: 18/3/2019Witness: Date: 18/3/2019Witness:
rinted Name: Soman Paul Printed Name: Abdulaz Alan Fi

PATENT REEL: 057353 FRAME: 0275

RECORDED: 09/01/2021