

<b>PATENT ASSIGNMENT COVER SHEET</b>
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EPAS ID: PAT7398938

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
ROLAND PERALTA	06/22/2022
GIORGOS TSETIS	06/22/2022
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	NUTRACEUTICAL WELLNESS, INC.
<b>Street Address:</b>	136 MADISON AVENUE
<b>Internal Address:</b>	10TH FLOOR
<b>City:</b>	NEW YORK
<b>State/Country:</b>	NEW YORK
<b>Postal Code:</b>	10016
<b>PROPERTY NUMBERS Total: 3</b>	
<b>Property Type</b>	<b>Number</b>
<b>Application Number:</b>	15898206
<b>Application Number:</b>	16908424
<b>Application Number:</b>	17567564
<b>CORRESPONDENCE DATA</b>	
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<b>ATTORNEY DOCKET NUMBER:</b>	1313130.121-US2,US3,US5
<b>NAME OF SUBMITTER:</b>	/NINA R. HORAN/
<b>SIGNATURE:</b>	/Nina R. Horan/
<b>DATE SIGNED:</b>	06/23/2022
<b>Total Attachments: 2</b>	

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**ASSIGNMENT**

WHEREAS, we, the undersigned (collectively “the Assignors”), are two of the inventors of a certain new and useful invention and discovery entitled “Compositions and Methods for Hair Regrowth” (“the Invention”) for which a patent application was filed with the United States Patent and Trademark Office on February 15, 2018 as U.S. Patent Application Number 15/898,206 (“the Application”).

WHEREAS, Nutraceutical Wellness, Inc., existing under the laws of the State of Delaware, having its principal office at 136 Madison Avenue, 10th Floor New York, NY 10016, which together with its successors and assigns (collectively “the Assignee”) is desirous of acquiring the title, rights, benefits, and privileges hereinafter recited.

For valuable consideration, receipt and sufficiency of which is hereby acknowledged, Assignors hereby assign to Assignee all of Assignors’ right, title, and interest in and to the Invention, all improvements therein, the Application and all priority rights arising therefrom, and any applications and/or patents, and any reissues and extensions thereof, which issue in any country upon any patent applications which correspond with any of the following: the Application; any application that claims priority from the Application (including utility applications, divisionals, continuations, continuations-in-part, international applications, and/or foreign regional and/or national applications); any application from which the Application claims priority (including provisional applications, non-provisional applications, international applications, foreign regional applications, and/or foreign national applications); or any application based in whole or in part on any of the foregoing.

Assignors agree that Assignors and Assignors’ heir and legal representatives will, without further consideration, cooperate with Assignee in the prosecution of all of the above applications, execute, verify, acknowledge, and deliver all such further papers, including applications for patents and for reissues and extensions therefor, and instruments of assignment and transfer thereof, and will communicate any facts known to Assignors relating to the Invention, to obtain or maintain or enforce patents for the Invention and improvements therein in any and all countries and to vest title thereto in Assignee. Assignors further agree that such Assignors will, without further compensation to Assignors during the term of such Assignors’ employment by Assignee and thereafter for reasonable compensation as determined by Assignee, perform such other acts as may be reasonably required when requested by Assignee, including attending depositions, preparing and executing declarations and affidavits and testifying as a witness, to obtain or maintain or enforce patents for the Invention and improvements therein in any and all countries and to vest title thereto in Assignee.

I hereby represent and warrant that I have full power to make this assignment and that the rights, titles, and interests assigned are not encumbered by any grant, license, or right heretofore given.

DocuSigned by:  
*Roland Peralta*  
F9912C92A48A4A6...

Date: 6/22/2022

\_\_\_\_\_  
Roland Peralta  
136 Madison Avenue, 10<sup>th</sup> Floor  
New York, NY 10016

I hereby represent and warrant that I have full power to make this assignment and that the rights, titles, and interests assigned are not encumbered by any grant, license, or right heretofore given.

DocuSigned by:  
*Giorgos Tsetis*  
6FF4ED7546CB487...

Date: 6/22/2022

\_\_\_\_\_  
Giorgos Tsetis  
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