

PATENT ASSIGNMENT COVER SHEET

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EPAS ID: PAT8357664

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF SECURITY INTEREST
CONVEYING PARTY DATA	
Name	Execution Date
BANK OF AMERICA, N.A.	12/27/2023
RECEIVING PARTY DATA	
Name:	GREENFIELD INDUSTRIES, INC.
Street Address:	2501 DAVIS CREEK ROAD
City:	SENECA
State/Country:	SOUTH CAROLINA
Postal Code:	29678
PROPERTY NUMBERS Total: 2	
Property Type	Number
Patent Number:	6858333
Patent Number:	7140815
CORRESPONDENCE DATA	
Fax Number:	(404)522-8409
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>	
Phone:	4044205527
Email:	rjk@phrd.com
Correspondent Name:	RHONDA J. KENYERI, PARALEGAL
Address Line 1:	303 PEACHTREE STREET, SUITE 3600
Address Line 4:	ATLANTA, GEORGIA 30308
NAME OF SUBMITTER:	BOBBI ACCORD NOLAND
SIGNATURE:	/ban/
DATE SIGNED:	01/02/2024
Total Attachments: 3	
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source=Release of Security Interest in Patents (Greenfield)#page3.tif	

RELEASE OF SECURITY INTEREST IN PATENTS

December 29, 2023

FOR VALUE RECEIVED, the undersigned, **BANK OF AMERICA, N.A.**, a national banking association with an address at 3455 Peachtree Road NE, 12th Floor, Mail Code: GA7-024-12-05, Atlanta, Georgia 30326 ("Lender"), hereby releases and terminates all of Lender's liens and security interests in and to all patents and patent applications of **GREENFIELD INDUSTRIES, INC.**, a South Carolina corporation ("Company"), having its principal place of business at 2501 Davis Creek Road, Seneca, South Carolina 29678, including, without limitation, all such patents and patent applications listed on Exhibit A attached hereto, and Lender hereby reassigns all right, title and interest (if any) that Lender may have in the patents and patent applications to Company, **without any representation or warranty by, or recourse to**, Lender, arising under that certain Patent Security Agreement between Lender and Company executed on August 30, 2018, as recorded in the United States Patent and Trademark Office on September 5, 2018, at Reel 046786, Frame 0001 (the "Patent Agreement"). Capitalized terms used herein, unless otherwise defined herein, shall have the meanings ascribed to such terms in the Patent Agreement.

This Release of Security Interest in Patents (this "Release") is intended to operate as a release of all liens and security interests granted and conveyed by Company to Lender pursuant to the terms of the Patent Agreement and to reassign to Company all of Lender's right, title, and interest, if any, acquired pursuant to the terms of such Patent Agreement, in each case without any representation, warranty, recourse or undertaking by Lender.

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IN WITNESS WHEREOF, Lender has caused this Release to be signed by its duly authorized officer on the date first written above.

BANK OF AMERICA, N.A.


By: 
Name: **Steven Siravo**
Title: Senior Vice President

EXHIBIT A

Patents and Patent Applications

Country	Application Number	Filing Date	Patent Number	Title	Issue Date
BRAZIL	PI0114656-4	27-Sep-01	PI0114656-4	rebolo e método para produzir uma ferramenta de corte helicoidal, e dressador para retificar um rebolo.	8-Jan-13
BRAZIL	PI0114658-0	27-Sep-01	PI0114658-0	ferramenta de corte helicoidal.	22-Jan-13
BRAZIL	PI0114659-9	27-Sep-01	PI0114659-9	rebolo, método para produzir uma ferramenta de corte helicoidal usando o rebolo, e dressador para retificar um rebolo.	8-Jan-13
EUROPE	01979300.9	27-Sep-01	1330339	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A PLURALITY OF MARGINS	21-Oct-09
GERMANY	01979300.9	27-Sep-01	1330339	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A PLURALITY OF MARGINS	21-Oct-09
FRANCE	01979300.9	27-Sep-01	1330339	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A PLURALITY OF MARGINS	21-Oct-09
UNITED KINGDOM	01979300.9	27-Sep-01	1330339	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A PLURALITY OF MARGINS	21-Oct-09
SWEDEN	01979300.9	27-Sep-01	1330339	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A PLURALITY OF MARGINS	21-Oct-09
EUROPE	01977829.9	27-Sep-01	1322448	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A FLUTE	2-Sep-09
GERMANY	01977829.9	27-Sep-01	1322448	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A FLUTE	2-Sep-09
FRANCE	01977829.9	27-Sep-01	1322448	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A FLUTE	2-Sep-09
UNITED KINGDOM	01977829.9	27-Sep-01	1322448	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A FLUTE	2-Sep-09
SWEDEN	01977829.9	27-Sep-01	1322448	METHOD AND APPARATUS FOR MAKING A CUTTING TOOL HAVING A FLUTE	2-Sep-09
TAIWAN	090124766	5-Oct-01	178919	Cutting tool and method and apparatus for making the same	29-Sep-03
TAIWAN	090124767	5-Oct-01	183224	Method and apparatus for making a cutting tool having a plurality of margins	3-Dec-03
EUROPE	01979299.3	27-Sep-01	1322441	CUTTING TOOL AND METHOD AND APPARATUS FOR MAKING THE SAME	2-Sep-09
GERMANY	01979299.3	27-Sep-01	1322441	CUTTING TOOL AND METHOD AND APPARATUS FOR MAKING THE SAME	2-Sep-09

FRANCE	01979299.3	27-Sep-01	1322441	CUTTING TOOL AND METHOD AND APPARATUS FOR MAKING THE SAME	2-Sep-09
UNITED KINGDOM	01979299.3	27-Sep-01	1322441	CUTTING TOOL AND METHOD AND APPARATUS FOR MAKING THE SAME	2-Sep-09
SWEDEN	01979299.3	27-Sep-01	1322441	CUTTING TOOL AND METHOD AND APPARATUS FOR MAKING THE SAME	2-Sep-09
UNITED KINGDOM	2100648	27-Mar-01	2100648		18-Jun-01
GERMANY	40103538.7	5-Apr-01	40103538.7		27-Jun-01
USA	10/267387	9-Oct-02	6858333	Tool with wear resistant low friction coating and method of making the same	22-Feb-05
USA	10/354783	30-Jan-03	7140815	Drill for making flat bottom hole	28-Nov-06

PATENT

RECORDED: 01/02/2024

REEL: 065992 FRAME: 0839