TO: The Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy(ies).

Submission Type
- New

Conveyance Type
- Assignment

Conveying Party(ies)
- Name (line 1): BOONAR, ERNEST R.
- Name (line 2):
- Execution Date: 07 13 01

Second Party
- Name (line 1): RUCKAUF, JOSEPH A.
- Name (line 2):
- Execution Date: 07 12 01

Receiving Party
- Name (line 1): FORMTEK, INC.
- Name (line 2):

Address
- 260 NORTH ELM STREET
- WESTFIELD, MASSACHUSETTS 01085

Domestic Representative Name and Address
- Name:
- Address (line 1):
- Address (line 2):
- Address (line 3):
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Mail documents to be recorded with required cover sheet(s) information to:
Commissioner of Patents and Trademarks, Box Assignments, Washington, D.C. 20231
Correspondent Name and Address

Name: Nicholas J. Tuccillo, Esq.
Address (line 1): MCCORMICK, PAULDING & HUBER LLP
Address (line 2): 1441 Main Street, 6th Floor
Address (line 3): First Mass. Center
Address (line 4): Springfield, Massachusetts 01103

Area Code and Telephone Number: (413) 736-5401

Pages

Enter the total number of pages of the attached conveyance document including any attachments. # 6

Application Number(s) or Patent Number(s)

Mark if additional numbers attached

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Patent Application Number(s) PCT

Patent Number(s) PCT

If this document is being filed together with a new Patent Application, enter the date the patent application was signed by the first named executing inventor.

Month: 07 Day: 13 Year: 01

Patent Cooperation Treaty (PCT)

Enter PCT application number only if a U.S. Application Number has not been assigned.

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Number of Properties

Enter the total number of properties involved. # 1

Fee Amount

Fee Amount for Properties Listed (37 CFR 3.41): $ 40.00

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To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.

NICHOLAS J. Tuccillo, ESQ.
Name of Person Signing

Signature

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<td>NICHOLS, GREGORY C.</td>
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**Application Number(s) or Patent Number(s)**

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ASSIGNMENT

THIS INSTRUMENT OF ASSIGNMENT WITNESSETH THAT:
WHEREAS, we, ERNEST BODNAR, JOSEPH A. RUCKAUF and
GREGORY C. NICHOLS

residents of  #2 Dan Rose Crescent, Toronto, CANADA M3B 3N5;
3738 N. Neva Avenue, Chicago, Illinois 60634; and
25200 Round Barn Road, Plainfield, Illinois 60544

respectively, have invented improvements in

VARIABLE WIDTH ROLL FORMING APPARATUS

for which we have executed on even date herewith an application for Letters
Patent of the United States, and

WHEREAS, FORMTEK, INC.

a corporation of the State of Delaware

having a place of business at 260 North Elm Street
Westfield, Massachusetts 01085

is desirous of acquiring an interest in said invention, said application and the
Letters Patent to be issued therefor;

NOW, THEREFORE, to all whom it may concern, be it known that for
and in consideration of the sum of ONE DOLLAR to each in hand paid and other
good and valuable consideration, the receipt whereof is hereby acknowledged,
we have sold, assigned and set over, and do hereby sell, assign and set over to
said corporation, its successors or assigns, the entire right, title and interest to
and in said invention in the United States and in all foreign countries, said United
States application for Letters Patent therefor and the Letters Patent when issued;
and we do hereby authorize and request the Commissioner of Patent and
Trademarks to issue the Letters Patent based upon said application to said

PATENT
REEL: 012039 FRAME: 0379
corporation as the assignees of our entire right, title and interest to and in the same, for the sole use and behoof of said corporation, its successors or assigns.

And we also hereby covenant and agree to sign all proper papers including divisional and other applications for patents and assignments thereof in the United States and application for patents and assignments in all foreign countries, and to execute all rightful oaths and to take any other proper action that may in the judgment of the said corporation be necessary for securing thereto full rights to said invention, all of the foregoing to be at the expense of said corporation.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my seal this day of July 13, 2001.

[Signature]
ERNIE BODNAR

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my seal this day of , 2001.

__________________________[L.S.]
JOSEPH A. RUCKAUF

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my seal this day of , 2001.

__________________________[L.S.]
GREGORY C. NICHOLS
corporation as the assignees of our entire right, title and interest to and in the same, for the sole use and benefit of said corporation, its successors or assigns.

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__________________________________________ [L.S.]

ERNIE BODNAR

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__________________________________________ [L.S.]

JOSEPH A. RUCKAUF

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my seal this day of July , 2001.

__________________________________________ [L.S.]

GREGORY C. NICHOLS

[6006-110]